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Investigations on the Optimization of Contacts Barrier Height for the Improved Performance of ZnO/CdS/CZTS Solar Cells

Fatiha Daoudi^{1,*}, Abdelkrim Naas¹, Omar Meglali^{1,2}, Radia Boudaira³, Ahmed Gueddim¹ and A. M. Saeed⁴

¹Material Science and Informatics Laboratory, University of Djelfa, Djelfa, 17000, Algeria

²Faculty of Sciences, University of M'sila, M'sila, 28000, Algeria

³Department of Physics, University of Constantine, Constantine, 25000, Algeria

⁴Department of Physics, Division of Science and Technology, University of Education, Lahore, Pakistan

*Corresponding Author: Fatiha Daoudi. Email: f.daoudi@mail.univ-djelfa.dz

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ABSTRACT

The numerical simulations were performed using the AMPS-1D simulator to study the effects of the CZTS as an absorber layer and the contacts' barrier height on the performance of four ZnO/CdS/CZTS solar cells. To obtain the best cell performances, the barrier heights of the back and front contacts were adjusted between 0.01, 0.77, 0.5, and 1.55 eV, respectively. For simulations, we used the lifetime mode, and the device performances were evaluated under AM1.5 illumination spectra. We found that the efficiency, fill factor, and open-circuit voltage were almost constant at a front contact barrier height of less than 0.31 eV. The short-current density was not affected by the front contact barrier height. The back contact material had a significant impact on the CZTS cells parameters. The best performance was obtained for the CZTS550 cell with $J_{SC} = 29.53 \text{ mA/cm}^2$, $V_{OC} = 1.07 \text{ V}$, FF = 0.88, and $\eta = 28.08\%$ at barrier heights of 0.31 and 1.55 eV for front and back contacts, respectively. The conduction band offset at the CZTS550/CdS hetero-junction was found to be spike-like with 0.21 eV. The obtained conversion efficiency is comparable to those previously reported in the literature.

KEYWORDS

CZTS; solar cell; barrier height; AMPS-1D; photovoltaic parameters

1 Introduction

The toxicity, scarcity, and high cost of components are among the factors decelerating the development of CuIn(Se,Te)₂, CdTe, and Cu(In,Ga)Se₂ inorganic solar cells. This has prompted the research community to find alternative materials. In recent years, the quaternary copper zinc tin sulfide Cu₂ZnSnS₄, called CZTS, with the tetragonal kesterite structure, has attracted much attention due to the high abundance of its constituent elements in the earth's crust, that is Cu: 50 ppm, Zn: 75 ppm, Sn: 2.2 ppm, and S: 260 ppm [1] in comparison to indium, tellurium, and gallium with an abundance of 5×10^{-2} ppm, 5×10^{-3} ppm, and 3×10^{-5} ppm, respectively. In addition, CZTS has direct bandgap energy lies in the range of 1.4-1.6 eV [2], a high absorption coefficient ($\alpha > 10^4$ cm⁻¹), minimum environmental hazard, intrinsic *p*-type electrical conductivity, and low thermal conductivity which make the CZTS solar cells exhibit improved performance [3].



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The highest power conversion efficiency of CZTS as reported by Gong et al. in 2022 is 12.96% for cells with a smaller area (0.11 cm^2) [4], which was almost 19% lower than the theoretical value [5].

It is well known that the power conversion efficiency improvement is highly dependent on the quality of the CZTS absorber layer [6,7]. Hence, this depends linearly on three factors: open circuit voltage V_{oc} , short-circuit current J_{sc} , and the fill factor FF. Numerical simulations optimize the cell parameters to obtain a structure that yields maximum efficiency. The contact materials which collect the photogenerated carriers should be ohmic in nature. The high contact resistance leads to an enhanced serial resistance of cells and reduces the fill factor which, in turn, reduces efficiency [8]. We note that nickel is widely used as a back-contact material, whereas aluminium is used as a front contact material. In practice, sputtering and thermal evaporation are the most widely used techniques for making contacts.

The back and front contacts' physical parameters included in AMPS-1D software are the reflection coefficient, the effective surface recombination velocity of holes and electrons, and most importantly, the barrier height where the front and back barrier heights, Φ_F and Φ_B , are simply the difference between the metal work function and the electron affinity of the semiconductor χ . The work function is the energy difference between the metal Fermi level and the vacuum level. The electron affinity χ is the difference between the semiconductor conduction band edge and the vacuum level [9,10]. These contact barrier heights can strongly influence solar cell performance [11].

To our knowledge, the effect of the back and front contacts barrier height on the performance of CZTS solar cells has not been satisfactorily addressed yet. In the current study, numerical simulations were used to investigate the characteristics of ZnO/CdS/CZTS solar cells using the AMPS-1D simulator.

The front and back contacts barrier height was optimized to study its effects on various device parameters like short-circuit current density J_{sc} , open-circuit voltage V_{oc} , fill factor FF, and conversion efficiency η . This optimization would help to develop solar cells with the highest conversion efficiency.

2 Numerical Simulation

The Analysis of Microelectronic and Photonic Structure–1 Dimensional (AMPS-1D) is a numerical software used to analyze and design transports in microelectronic and photonic structures. It was developed in 1997 by Prof. Stephen Fonash and his collaborators at Pennsylvania State University with the support of the Electric Power Research Institute and IMB equipment support. To analyze the transport behavior in semiconducting and optoelectronic device structures, the AMPS-1D solves Poisson's equation (Eq. (1)), the continuity equation for free electrons (Eq. (2)), and the continuity equation for free holes (Eq. (3)) by employing the finite differences scheme, the Newton-Raphson method, and the associated boundary conditions [12,13].

The continuity equations describe the variation in free carrier populations in the respective delocalized bands of the different material layers across the thickness of a device under illumination.

$$\frac{\partial}{\partial x}\left(\frac{\partial V}{\partial x}\right) = \frac{-q}{\varepsilon_s}\rho(x) = \frac{-q}{\varepsilon_s}\left(-n(x) + p(x) - n_t(x) + p_t(x) + N_D^+(x) - N_A^-(x)\right)$$
(1)

$$\frac{\partial n}{\partial t} = \frac{1}{q} \frac{\partial J_n(x,t)}{\partial x} + G_n(x) - R_n(x)$$
⁽²⁾

$$\frac{\partial p}{\partial t} = -\frac{1}{q} \frac{\partial J_p(x,t)}{\partial x} + G_p(x) - R_p(x)$$
(3)

where V is the electrostatic potential, ρ is the charge density, q is the absolute value of the elementary charge of the electron, ε_s is the dielectric constant, n and p are the densities of the electrons and free holes, n_t and p_t are trapped electron and holes, N_p^+ and N_A^- are the densities of ionized donors and acceptors, J_n and J_p are the electrons and holes' current densities, G_n and G_p are the electron and hole generation rate, which are the results of an external influence such as optical excitation, and R_n and R_p are the electron and hole recombination rates. We employed the AMPS-1D program to perform the numerical simulations of ZnO/CdS/CZTS solar cells. The design of the studied solar cell is illustrated schematically in Fig. 1. It consists of three layers, i.e., a window layer (n-ZnO), a buffer layer (n-CdS), and an absorber layer (p-Cu₂ZnSnS₄). The buffer and absorber layers form a p-n hetero-junction. CdS was used as a buffer layer due to its optical and electrical properties and low production cost compared to the other materials, and it is generally prepared by a cost-effective Chemical Bath Deposition (CBD) method [14,15].



Figure 1: Schematic structure of ZnO/CdS/CZTS solar cell used in AMPS-1D simulation

The current research work emphasizes the investigation of front and back contact barrier heights effects on cell performance. The front and back contacts barrier heights Φ_F and Φ_B are defined respectively by the following equations:

$$\Phi_F = \Phi_{WF} - \chi_{e(ZnO)} \tag{4}$$

$$\Phi_B = \Phi_{WB} - \chi_{e(\text{CZTS})}$$

where Φ_{WF} and Φ_{WB} are the front and back contacts work functions, respectively, $\chi_{e(ZnO)}$ and $\chi_{e(CZTS)}$ are the electron affinity of the ZnO and CZTS layers, respectively. The electron affinity χ in the semiconductor is measured from the bottom of the conduction band to the vacuum level, and the work function Φ_W is defined as the energy difference between the vacuum level and the Fermi level of the metal [16].

The physical parameters the like band gap (E_g), electron affinity (χ_e), relatively electric permittivity (ε_r), effective density of states in the conduction and valence band (N_c and N_v), electron and hole mobilities (μ_e and μ_p) and electron and hole densities (n and p) of the ZnO, CdS and CZTS layers

(5)

used for simulations were obtained from the literature [17,18], and are summarized in Table 1. All the properties of the window and the buffer layers remained unchanged, while the optical coefficient α for wavelength range from 0.38 to 0.90 µm (0.02 µm resolution), the thickness d and the band gap energy of four different CZTS absorbers layers used in this work were taken from the experimental work of our co-authors [17].

| Properties | CZTS | CdS | ZnO |
|--------------------------------|----------------------|----------------------|----------------------|
| Thickness (nm) | Variable | 60 | 80 |
| $E_{g}(eV)$ | Variable | 2.4 | 3.35 |
| χ_{e} (eV) | 4.21 | 4 | 4.35 |
| \mathcal{E}_{r} | 10 | 10 | 9 |
| N_{C} (cm ⁻³) | 2.2×10^{18} | 2.2×10^{18} | 2.2×10^{18} |
| N_{v} (cm ⁻³) | 1.8×10^{19} | 1.8×10^{19} | 1.8×10^{19} |
| μ_n (cm ² /V s) | 100 | 25 | 25 |
| $\mu_p (cm^2/V s)$ | 20 | 100 | 100 |
| $n(cm^{-3})$ | / | 1.1×10^{18} | $1.0 	imes 10^{18}$ |

Table 1: Layers parameters used for numerical simulation [17,18]

The four CZTS layers named CZTS400, CZTS450, CZTS500, and CZTS550 were produced by a one-step electrodeposition method followed, respectively, by sulfurization at 400°C, 450°C, 500°C, and 550°C. The layer thicknesses and its band gap energy are reported in Table 2 [17].

| Layer name | Thickness (µm) | E _g (eV) |
|-----------------|----------------|---------------------|
| CZTS400 | 6.23 | 1.34 |
| CZTS450 | 5.24 | 1.42 |
| CZTS500 | 4.66 | 1.52 |
| CZTS 550 | 3.15 | 1.4 |

 Table 2: Thicknesses and band gap energy of the used CZTS absorber layers [17]

For simulations, we used the lifetime mode. The device performances were evaluated under AM1.5 illumination spectra, with $P = 1000 \text{ W/m}^2$ and the cell workting temperature was taken as room temperature (300°K).

3 Results and Discussion

The schematic energy band diagram of the (ZnO/CdS/CZTS550) cell under thermodynamic equilibrium conditions is shown in Fig. 2. The barriers created in the conduction and valence bands in CZTS/CdS and CdS/ZnO interfaces are due to the differences between the CZTS, CdS and ZnO electron affinities as well as the difference between their band gap energies. The conduction band offset ΔE_c (valence band offset ΔE_V) at CZTS/CdS and CdS/ZnO interfaces are calculated by the following formulas [19,20]:

$$\Delta E_{C(CdS/CZTS)} = \chi_{e(CdS)} - \chi_{e(CZTS)} \tag{7}$$

$$\Delta E_{V(ZnO/CdS)} = \left(E_{g(CdS)} + \chi_{e(CdS)} \right) - \left(E_{g(ZnO)} + \chi_{e(ZnO)} \right)$$
(8)

$$\Delta E_{V(CdS/CZTS)} = \left(E_{g(CZTS)} + \chi_{e(CZTS)} \right) - \left(E_{g(CdS)} + \chi_{e(CdS)} \right)$$
(9)



Figure 2: The schematic energy-band diagram of the optimal ZnO/CdS/CZTS550 cell under illumination at thermodynamic equilibrium

The obtained values are 0.21 and -0.35 eV (-0.85 and -1.3 eV). The conduction band offset (CBO) of the CdS/CZTS550 heterojunction was found to be spike-like with +0.21 eV. Therefore, the CBO barrier proposes a structure that does not prevent the collection of photogenerated carriers since it is positive and lower than the maximum value of 0.4 eV [19].

The solar cell performance parameters V_{oc} , FF, η and J_{SC} were determined from the light J (V) characteristics, and they are shown as a function of the back and front contacts barrier height for the different cells ZnO/CdS: CZTS400, CZTS450, CZTS500 and CZT550.

3.1 Front Contact Effect

In this section, we display the effect of the front contact barrier height on the physical parameters of various CZTS solar cells.

The chosen metals as the front contact are ITO, FTO and TiO_2 and their barrier heights at the ZnO layer vary from 0.01 to 0.77 eV [21–24].

The variations of J_{sc} and V_{oc} as a function of the front contact barrier height are depicted in Figs. 3a and 3b. For each CZTS cell, J_{sc} is unaffected by the front contact barrier height, and it is almost constant (around 29.3 mA cm⁻²) for CZTS400, CZTS450, and CZTS550 cells, with a slightly high value for CZTS550 (Fig. 3a). This slight increase for the CZTS550 cell is due to the high absorption coefficient of the CZTS absorber layer [17].



Figure 3: Variation of, (a): short circuit current density J_{sc} and (b): open circuit voltage V_{oc} vs. front contact barrier heights

However, a low short-circuit current density of about 27.8 mA cm⁻² was observed in CZTS500 cells. This was due to the relatively high gap energy value of the CZTS absorber layer of this film (1.52 eV) compared to the other films and the alignment of the band edge of the back contact metal with the CZTS layer. We also noted that for wavelengths greater than 700 nm, the CZTS500 film had the highest optical transmittance and, therefore, the lowest absorbance [17]; this reduced the generation rate of electron-hole pairs limiting thereby the short-circuit current density [25]. Atowar Rahman presented in his work [26] the effect of the thickness of the CZTS absorber layer (varying from 1 to 5 μ m) on the performance of solar cells. He reported that while V_{oc} was not affected by the thickness of the CZTS layer, J_{sc} varied between 28.94 and 32 mA cm⁻², increasing up to a thickness of 3.5 μ m, then saturating.

Concerning the open circuit voltage V_{oc} shown in Fig. 3b, it takes a constant value for barrier height less than 0.49 eV, namely: 1.01 V for CZTS400, 1.09 V for CZTS500 and the same value of 1.07 V for CZTS450 and CZTS550. For barrier height greater than 0.49 eV, V_{oc} decrease linearly to reach the low value 0.8 V at 0.8 eV. At the Metal/CZTS junction, a Schottky barrier is built due to an imbalance between the work function of the metal and the electron affinity in CZTS layers. This barrier prevents the carrier transportation to the metal electrode and reduces the V_{oc} [27].

The dependence of the cell efficiency η and the fill factor FF for each CZTS cell on the front contact barrier height is depicted in Figs. 4a and 4b.

For barrier heights lower than 0.31 eV, the efficiency is independent of the front contact barrier height, but it depends on the properties of the CZTS layer, i.e., its band gap energy, thickness, and absorption coefficient. The CZTS550 cell has a maximum efficiency of 28.08% and the CZTS400 cell has a minimum efficiency of 26.2% (Fig. 4a).

In the second region (barrier heights above 0.31 eV), the power efficiency decreases rapidly to reach a minimum value of 18.6%.

Fig. 4b shows that the fill factor is not influenced by the properties of the CZTS layer and remains constant for barrier heights below 0.46 eV. It then decreases rapidly at lower values.



Figure 4: Variation of, (a): conversion efficiency n and (b): fill factor FF vs. front contact barrier heights

Among the most interesting properties of the Metal-Semiconductor interface includes its Schottky barrier height. The electronic transport, through the Metal-Semiconductor interface, is controlled by the Schottky barrier height, and thus, it is of major importance to the successful operation of any semiconductor device [28].

Increasing the front contact barrier height leads to an increase in the Schottky barrier, and consequently, reduces the quality of the front contact (non-ideal ohmic contact). The non-ohmic Schottky contact barrier could introduce additional interface resistance which increases the series resistance of the device [29].

Geuddim et al. reported a very close trend of the variation of the performance using a Cu_2ZnSnS_4 absorber by SCAPS-1D simulator [30], which is in good agreement with our work.

The open circuit voltage, efficiency, and short-current density have similar paces; this behavior has already been reported by Qiu et al. [31], Feldmann et al. [32] and Zhao et al. [33].

Figs. 5a and 5b show the dependence of η , J_{sc} , and V_{oc} on the energy band gap of the CZTS layer. We found that the efficiency increased from 26.21% to 27.98% (for CZTS550) when E_g increased from 1.34 to 1.42 eV. This increase was due to the increase in V_{oc} . Nevertheless, for E_g above 1.42 eV, we observed a decrease in efficiency due to the decrease in J_{sc} . We also found that J_{sc} was almost constant in the first region ($E_g < 1.42 \text{ eV}$), and V_{oc} was constant in the second region ($E_g > 1.42 \text{ eV}$). This shows that the conversion efficiency is controlled by V_{oc} in the first region and by J_{sc} in the second region.

The ZnO/CdS/CZTS550 cell performance parameters as η , J_{sc}, and V_{oc} mark the highest record because the CZTS550 absorber layer has an optimal thickness of (3.15 µm) and band gap energy of (1.40 eV) as well as a higher absorption coefficient (see [17]).

Atowar Rahman studied the effect of the thickness of the CZTS absorber layer on the performance of the cell with SnS/CZTS/TiO₂/ITO structure. This study revealed that a relatively thicker absorber layer (4 microns) showed a maximum efficiency of $\approx 31\%$ [26].



Figure 5: Variation of, (a): the conversion efficiency η and (b): the open circuit voltage V_{oc} and short current density J_{sc} vs. the band gap energy of CZTS for a front contact barrier height of 0.27 eV

3.2 Back Contact Effect

In this section, we show the effect of the back contact barrier height on the physical parameters of various CZTS solar cells. The metals selected as the back contact are Ag, Al, Os, Zn, Mo, Co, W, Ni, Au, Pt, and Re. Their barrier height varies from 0.5 to 1.55 eV [34,35].

A stable back contact that is not significantly rectifying is essential for good performance and long-term stability of CdS/CZTS solar cells; therefore, the choice of the back contact material has a high impact on the cell performance because the major differences in thin cells compared to the thicker ones is that the absorber/back contact interface is now located closer to the p–n junction [36].

Figs. 6a and 6b show the short circuit current density and open circuit voltage as function of the back contact barrier height for different CZTS thin film solar cells, respectively. We observed that for the barrier of less than 1.26 eV, the J_{sc} remains constant; i.e., about 26 mA cm⁻², and is it not influenced by the barrier height. However, it is observed that the short circuit current density increases rapidly up to 29.6 mA cm⁻² for higher barrier heights. From Fig. 6b, it can be observed that the V_{oc} is not affected by the properties of CZTS layer properties. However, for barrier heights lower than 1.03 eV, open circuit voltage was observed to increase linearly from 0.5 to 0.97 V, and become stable in the range 1.03 to 1.55 eV. The curves of the efficiency and the fill factor for each CZTS cell as a function of back contact barrier height are shown in Figs. 7a and 7b. From Fig. 7a, we can distinguish three stages. In the first stage; the barrier height is below 1.01 eV and in the third region; the barrier height is greater than 1.39 eV, the efficiency increases linearly with the barrier height and its maximum value is equal to 28.08% for CZTS450 and CZTS550. This increase in efficiency were achieved by changing the back contact metal work function.

In the second region, between 1.01 and 1.39 eV, the efficiency remains constant and is slightly dependent on the CZTS layer, especially its band gap energy. Efficiency and open-circuit voltage were observed to increase linearly with the band gap energy of CZTS (Figs. 8a and 8b).



Figure 6: Variation of, (a): short circuit current density J_{sc} and (b): open circuit voltage V_{oc} vs. back contact barrier height



Figure 7: Variation of, (a): conversion efficiency η and (b): fill factor FF vs. back contact barrier height



Figure 8: Variation of the conversion efficiency η (a) and open circuit-voltage V_{oc} (b) *vs*. the band gap energy of CZTS for a back contact barrier height of 1.14 eV

For E_g ranging from 1.34 to 1.52 eV, η and V_{oc} vary from 20.9% to 24.63% and from 0.89 to 1.07 V, respectively. The value of the correlation coefficient R^2 is 0.97 and 0.99, respectively for both parameters. Regarding the thickness effect, Zhao et al. [37] reported that when the thickness of CZTS is less than 3 µm, the V_{oc} and J_{sc} increase and ultimately enhance the efficiency of solar cells. The fill factor is independent of the properties of the CZTS layer and increases slightly from 0.8 to 0.89 V with an increasing barrier height (Fig. 7b).

For all CZTS absorber layers, the electrical parameters increase as a function of the back contact barrier height and reach a maximum value at a barrier height of 1.55 eV owing to the increase in the charge carrier density generated by photon irradiation. The recombination of charge carriers is the most important limiting factor of the output power of solar cells. The recombination at the metallic contacts is highly dependent on the work function of the metal and the alignment of the energy bands of the metal and the absorber layers.

Atowar Rahman demonstrated that the higher recombination at the back contact of solar cells is the consequence of the greater band bending at the back contact [26]. Gong et al. improved the efficiency of CZTS/CdS/ZnO solar cells (11%) by heat treatments. The heat treatments lead to the reduction of non-radiative recombination by the formation of new secondary phases and the alignment of the band edge of the CZTS absorber layer and the metal [7].

Results show that creating a Schottky barrier with a large back-contact barrier height reduces the recombination rate of electrons and holes [38,39], leading to improved device efficiency.

Therefore the creating of the Schottky barrier back to a very low carrier density for high E_g CZTS results in the formation of a Schottky barrier or the presence of secondary phases that can act as a charge blocking layer at the back contact interface [29].

Moreover, with increasing metal work function, the barrier height for the majority of charge carriers (holes) at the back contact interface decreases improving the device performance [26]. Consequently, the higher metal work at the back contact reduces the recombination rate of electrons and holes which leads to an increase in the overall performance of the solar cells.

Toura et al. studied the effect of three back contacts ITO, FTO, and Mo on the performance of the CZTS/CdS/ZnO cell. They found that with Mo as a back contact, the cell has the best performance [40].

4 Conclusion

In summary, the AMPS-1D simulation program was used to study the effect of CZTS as an absorber layer; the front and the back contact barrier heights on the photovoltaic parameters of four ZnO/CdS/CZTS solar cells. We have found that for front contact barrier heights lower than 0.31 eV, the efficiency, fill factor and the open circuit voltage are almost constant. A maximum efficiency of 28.08% is obtained for CZTS450 and CZTS550. For the barrier height above 0.31 eV, the power efficiency for all cells decreases rapidly to reach a minimum value of 18.6%. The short current density is not affected by the front contact barrier height and it is minimum for CZTS500 cell.

The CZTS cells parameters are observed to be strongly influenced by the back contact material. The V_{oc} , FF and η have a similar pace and increases with an increase in the front contact barrier height. The photovoltaic performances parameters, i.e., V_{oc} , FF, J_{sc} and η of the CZTS550 have reached their maximum values respectively, i.e., 1.07 V, 0.88, 29.5 mA cm⁻² and 28.08% for the back contact barrier height of 1.55 eV.

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