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A Hybrid Regional Model for Predicting Ground Deformation Induced by Large-Section Tunnel Excavation

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ABSTRACT

Due to the large number of finite element mesh generated, it is difficult to use full-scale model to simulate large-section underground engineering, especially considering the coupling effect. A regional model is attempted to achieve this simulation. A variable boundary condition method for hybrid regional model is proposed to realize the numerical simulation of large-section tunnel construction. Accordingly, the balance of initial ground stress under asymmetric boundary conditions achieves by applying boundary conditions step by step with secondary development of Dynaflow scripts, which is the key issue of variable boundary condition method implementation. In this paper, Gongbei tunnel based on hybrid regional model involving multi-field coupling is simulated. Meanwhile, the variable boundary condition method for regional model is verified against model initialization and the ground deformation due to tunnel excavation is predicted via the proposed hybrid regional model. Compared with the monitoring data of actual engineering, the results indicated that the hybrid regional model has a good prediction effect.

KEYWORDS

Freeze-sealing pipe roof method; frozen soil; tunnel; regional model; dynaflow

1 Introduction

The ground surface deformation due to construction is one of the most concerning issues in shallow-buried underground excavation [1–4]. Finite element method is an effective method to explore the law. However, for large-section engineering, especially complex ones related to coupled moisture, heat and stress field, the computational efficiency is very low and the computational effort is large [5,6]. Due to the large size and complexity of the model, the mesh division is rough, thus the local details of the model may not be considered. It is difficult to ensure the precision of the concerned region. In consideration of computational effort and calculation precision for such large-scale model, a variable boundary condition method for hybrid regional model of underground engineering is proposed. As the



size of the model is greatly reduced, the calculation efficiency and precision can be greatly improved, which makes some complex numerical simulation possible.

For the large-scale structure, there are two methods to deal with local regions. One is to refine the mesh of local region in the whole model, but only for the case where the whole model adopts the solid element and the shell element [7–9]. The other one is to extract the regional model in the overall model. In other words, the local finite element model is established separately and the meshing is refined. Then the corresponding boundary conditions and loads are applied to the truncated boundary of the whole model, and the finite element analysis is performed [10].

But for underground engineering, the model becomes more complicated because it involves the balance of initial ground stress [11]. This type of problem is achieved through large-scale model tests [12,13]. Therefore, there are few cases where underground engineering problems are solved through regional model. The difference between full-scale model and regional model is whether the boundary condition changes. Obviously, the boundary condition of regional model will change after the step of ground stress equilibration, which is the key issue. In this paper, Gongbei tunnel is taken as an example to simulate the regional model based on the script of a standard finite element package Dynaflow™ [14].

This paper presents hybrid regional model to realize the numerical simulation of such large-section tunnel construction, which is the first attempt in underground engineering. Two input files are written through secondary development of Dynaflow script to implement the calculation of hybrid regional model. The proposed hybrid regional model can realize the balance of ground stress under asymmetry boundary condition. The verification of the model is made by initialization and comparing the computational results of the model with the monitoring data. The computing realization of hybrid regional model can serve as a reference for similar large-section underground engineering.

2 Concept of Hybrid Regional Model

2.1 Hybrid Regional Model

Due to the ground stress equilibration involved, the core issue of using regional model to simulate an underground engineering case is the processing of boundary conditions. The simulation process is divided into two major stages, the balance of initial ground stress and the construction. As shown in Fig. 1, considering the symmetry of the model, the left half of the model is taken as a regional model. The model contains two parts of covering soil and the crown of the tunnel, where the crown part will be removed during excavation stage. In the stage of ground stress equilibration, the boundary conditions on the left and right sides are symmetrically distributed as shown in Fig. 1A. Once entering the construction stage, the boundary conditions on the left side will change, forming an asymmetrical state. Since the left side face is less constrained in vertical direction near the ground surface, other parts are restricted by more the surrounding soil, which can be approximated as complete constraints. Therefore, vertical constraint is added to the left boundary to simulate the constraints of the lateral soil, shown in Fig. 1B.

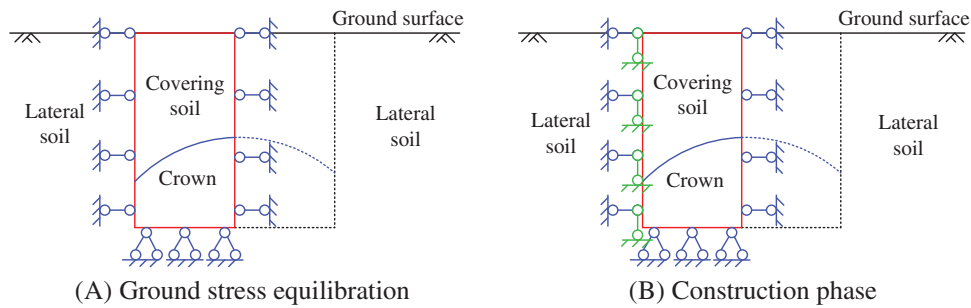


Figure 1: Boundary conditions of hybrid regional model at different phases

2.2 Model Strategy for Tunneling Simulation

Considering that the ground stress equilibration can only be carried out under symmetric boundary condition, in order to set up the boundary conditions under asymmetric condition, the process needs to be divided into two steps, corresponding to two input files, file A and file B.

The simulation is performed by the script of DynaflowTM, which is a finite element software. The preprocessing of hybrid regional model depends on Gmesh [15], which is a three-dimensional finite element grid generator with a build-in CAD engine and post-processor. Its design goal is to provide a fast, light and user-friendly meshing tool with parametric input and advanced visualization capabilities, while the post processing depends on FemGV [16], which is a general purpose pre-and post-processor for Finite Element Analysis (FEA) software. The calculation flow is shown in Fig. 2. As described above, the implementation of boundary condition is divided into two steps. Input file A is responsible for the calculation of the ground stress equilibration stage. The ground stress result of input file A is called by input file B as initial ground stress state of construction stage, which is not affected by the asymmetric boundary condition applied later. The above introduction is the main framework of regional model simulation. Finally, the implementation and verification of the hybrid regional model script will be reflected in the Gongbei tunnel case.

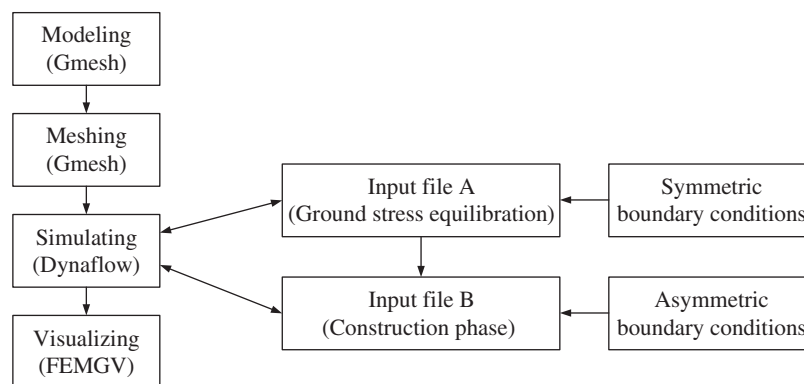


Figure 2: Calculation procedure

3 Application of Hybrid Regional Model in 3D Tunneling Simulation

3.1 Brief Description of Gongbei Tunnel

The Freeze-Sealing Pipe Roof (FSPR) method is applied to Gongbei tunnel that is a critical link of Hongkong-Zhuhai-Macau Bridge. Meanwhile, it is the first application in the world. The definition of FSPR method is that large diameter steel pipes are laid out in a circle around the cross section of tunnel in advance, and then the artificial ground freezing method is adopted to freeze soil between pipe roof to form waterproof curtain [17,18]. The freezing tubes that circulates low temperature brine installed inside the roofing pipes [19]. Fig. 3 shows the original design of the pipe roofing, which consists of 36 pieces of 1620 mm diameter roofing pipes around the circumference of excavation. The spacing between the pipe edges ranges between 35.5 and 35.8 cm. In the normal direction of the tunnel circumference, the odd number roof pipes are shifted by 30 cm to the tunnel direction with respect to the even diameter pipes. The excavation cross-sectional area is approximately 345 m² with 18.8 m in width and 20.6 m in height, which is the largest single tunnel excavation in China. The tunnel is buried within soft sandy about 4.5 m below the ground surface at the Gongbei customer port.

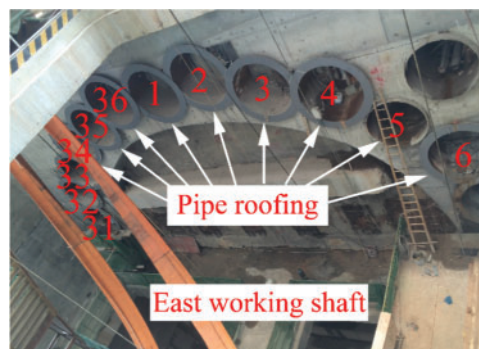


Figure 3: Layout of the pipe-roofing

Some scholars did research about the mechanical mechanism of steel pipes-frozen soil composite structure through laboratory test. A preliminary model test study of simplified composite structure with two pipes and three pipes was conducted, respectively [20–23]. Few scholars did research about combined pipe roof and frozen soil structure, especially with finite element method. The reason is that the model is too large and complex so that the computational efficiency is extremely low and the computational effort is large, which is also the issue to be solved in this paper.

There're three stages before excavation, pipe jacking, concrete filling and ground freezing. The roofing pipes are designed to be jacked section by section with a sectional length of 4 m from the construction shaft at one end of the tunnel alignment and received in the construction shaft at the other end of the tunnel alignment. To control the ground movement during pipe jacking, small tunnel boring machines (TBMs) are applied to tunnel through the ground, followed by the jacking of the pipe sections [24,25]. And then concrete will be filled into the odd pipes, which is good for heat conduction. After that, ground freezing will last 50 days before tunnel excavation and the thickness of frozen soil should be in control of 2~2.6 m during construction. Supports and lining will be used during and after excavation. Concrete backfilling of even pipes and thawing process will be carried out after the completion of excavation.

3.2 Geometry Model

In consideration of mesh scale effect and computational capability, the local part of the composite structure was chosen to simulate. Fig. 4A shows that local symmetry model is located at the top of the FSPR composite structure, including one hollow steel pipe and half of concrete-filled steel pipe. The geometry of hybrid regional model is shown in Fig. 4B. The distance between the top point of concrete-filled steel pipe and ground surface is 4.5 m. The diameter of the steel pipe is 1.62 m with 0.02 m thickness. The space between two pipes is 0.355 m.

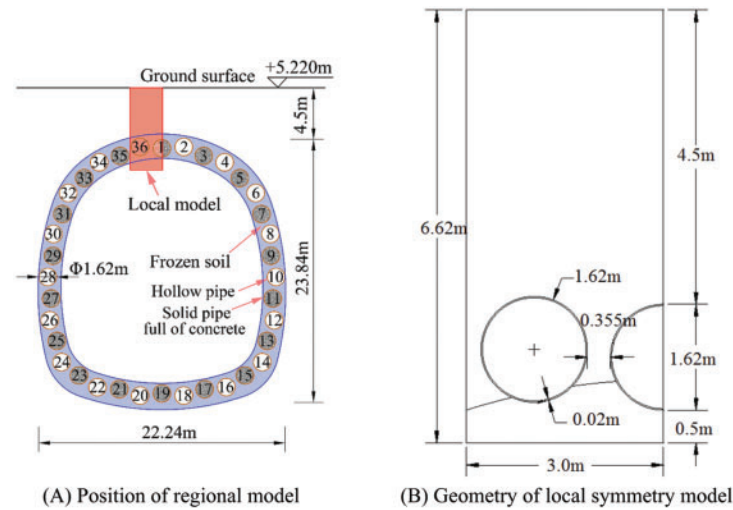


Figure 4: Local simulation model

3.3 3D Finite Element Model

According to the simplified model above, Fig. 5 is 3D mesh model of the hybrid regional model with 0.8 m thickness, which is the maximum excavation length for each step. 3D model can reflect the longitudinal force characteristics more than 2D, which is closer to the real working condition. There are 6 parts in the model, which is made up of soil, steel pipes, concrete. There are 5134 nodes and 31505 elements in total.

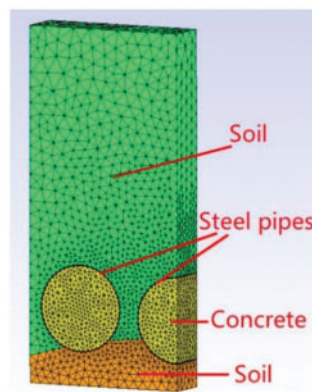


Figure 5: 3D mesh model

3.4 Boundary Conditions

In actual construction, tunnel excavation starts from the top of the crown where the deformation is the largest. Fig. 6 shows the region of the hybrid regional model under the observation of inside view of the tunnel. It shows the soil excavation section and the lower half part of the steel pipe only. The upper half part of the model extending to the surface is hidden in the soil.

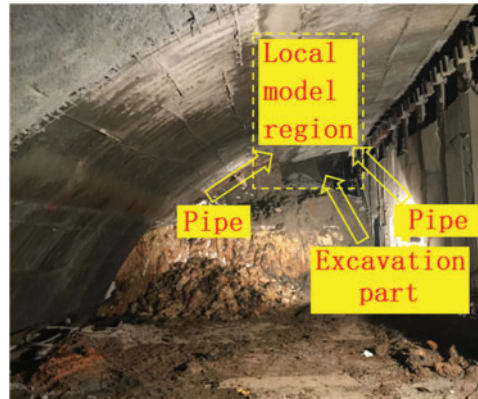


Figure 6: Hybrid regional model region of actual construction

The constraints of each face of actual project are shown in Fig. 7A. The upper surface y_b perpendicular to the y -axis is free, the lower surface y_0 is constrained by the vertical y direction; the right-side surface x_0 perpendicular to the x -axis is the symmetry axis surface, constrained by the horizontal x direction, while the left of left-side surface x_a is soil, subject to horizontal x constraints and incomplete constraints in the vertical y direction. The faces z_0 and z_c perpendicular to the z -axis are constrained by the constraints of horizontal z direction and incomplete constraints of vertical y direction. In actual construction, the constraining force along the faces z_0 and z_c of tunnel excavation direction (z -axis) are different. The lower part of steel pipe of the face z_c is restrained by the y direction support, the upper part is incompletely constrained by the surrounding soil, while the face z_0 is affected by the surrounding soil too, which is incompletely constrained.

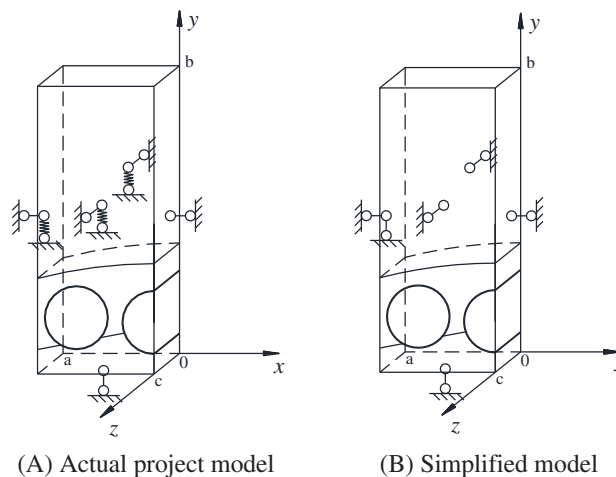


Figure 7: Boundary condition of hybrid regional model

The incomplete constrain mentioned above is related to the displacement and restraint capability of the face itself. The constraining force on the faces are different and the situation is more complicated. In Fig. 7A, the constraint is represented by a spring. Due to tunnel length of 255 m, the cross-sectional size and shape do not change along the tunnel excavation direction (z -axis). The force of the tunnel is perpendicular to the excavation direction, and there is no change along the excavation direction. And the thickness of model is only 0.8 m, which is very small relative to the full length of the tunnel. According to that, it can be seen as a plane strain problem, thus the faces z_0 and z_c perpendicular to z -axis can be simplified as z direction constraints, shown in Fig. 7B. Since the left side face is less constrained in the y direction near the ground surface, other parts are restricted by more the surrounding soil, which can be approximated as complete constraints. Therefore, the incomplete constraint of the left side face x_a in the y direction can be simplified to full constraint, and the node constraint at the surface can be released to approach the actual engineering situation. The simplified model is shown in Fig. 7B. Due to the complexity of the actual constraints, the node constraints on the same boundary face are different, and it is difficult to precisely simulate. Thus, the actual model and the simplified model have a little differences, but it does not affect the qualitative guidance for the project. This paper aims to achieve a preliminary simulation of the hybrid regional model and provides a new idea for the calculation of complex models of underground engineering. The processing of boundary conditions needs to be gradually improved through new methods.

The balance of initial ground stress under asymmetric boundary conditions is the key to the implementation of hybrid regional model. Unlike full-scale model, the boundary condition of hybrid regional model will change after ground stress equilibration. In order to realize such process, the boundary condition of different direction should be added step by step. Thus, the process is divided into two steps. Fig. 8 is the front view of local symmetry model along the excavation direction. Fig. 8A represents the boundary condition when ground stress balances. There is only one direction boundary condition on the left face. The Fig. 8B represents the actual working condition. There are two directions boundary condition on the left face. The difference between two steps is the vertical constraint of the left boundary.

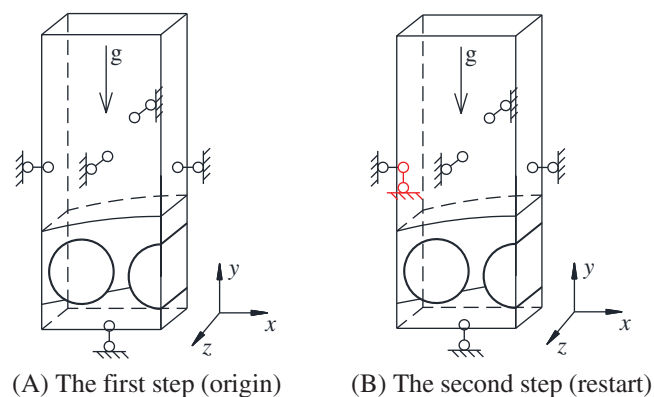


Figure 8: Two steps of boundary conditions for hybrid regional model

As the calculation flow described in Section 2, the first step and second step are respectively implemented by input file A and input file B. In file A, the result of ground stress equilibration is recorded and inputted to file B as initial step. In file B, boundary condition shown in Fig. 8B works after initialization.

There are gravity, water pressure and temperature in simulation. The initial soil temperature is 28°C. The water pressure is distributed evenly and the initial water pressure of ground surface is 0.

3.5 Governing Equation

The simulation of this model considers the stress field [26–28], temperature field [29] and hydraulic field [30]. Each part satisfies the following equations. The constitutive model of Mohr-Coulomb is adopted in soil material [31].

(1) Solid equation can be expressed as Eq. (1)

$$\nabla \cdot (\underline{\sigma} - \beta \theta \underline{\delta}) + \rho \underline{b} = 0 \quad (1)$$

where $\underline{\sigma}$ represents soil stress, \underline{b} represents body force (per unit mass), ρ represents mass density, θ represents temperature, β represents thermal moduli, $\beta = \frac{E}{1-2\mu}\alpha$, α represents thermal expansion moduli.

For saturated porous media applications, it can be expressed as Eq. (2).

$$\underline{\sigma} = \underline{\sigma}^s - b p^w \underline{\delta} \quad (2)$$

where $\underline{\sigma}^s$ represents solid effective stress, p^w represents pore fluid pressure, $b = 1 - C_s/C_m$; C_s represents solid grains compressibility, C_m represents solid matrix compressibility; total mass density $\rho = \rho^s + \rho^w$, solid mass density $\rho^s = (1 - \varphi)\rho_s$, fluid mass density $\rho^w = \varphi\rho_w$, ρ_s represents solid mass density, ρ_w represents fluid mass density, φ represents porosity.

(2) Heat equation can be expressed as Eq. (3)

$$\rho c \frac{d\theta}{dt} - \nabla \cdot [k \cdot \nabla \theta] = \rho h \quad (3)$$

where θ represents temperature, k represents thermal conductivity, ρ represents mass density, c represents specific heat, h represents heat source.

(3) Darcy flow equation can be expressed as Eq. (4)

$$\nabla \cdot \left[\frac{k}{\mu} \cdot (\nabla p - \rho \underline{b}) \right] = 0 \quad (4)$$

where k represents hydraulic conductivity, μ represents fluid viscosity, p represents fluid pressure, ρ represents fluid mass density, \underline{b} represents body force (per unit mass).

(4) Mohr-coulomb model

The yield function is of the following type:

$$f = \sqrt{\frac{3}{2} tr \underline{s}^2} + \frac{6 \sin \varphi}{3 - \sin \varphi} (p - a) g(\theta) \quad (5)$$

In which: $a = c / \tan \varphi$, c represents cohesion, φ represents friction angle, $\underline{s} = \underline{\sigma} - p \underline{\delta}$, $p = \frac{1}{3} tr \underline{\sigma}$

Among Eq. (5), $g(\theta)$ can be expressed as Eq. (6).

$$g(\theta) = \frac{2M_k}{(1 + M_k) - (1 - M_k) \sin 3\theta} \quad (6)$$

In which: $\sin 3\theta = -\sqrt{6}\bar{J}_3/\bar{J}_2^{3/2}$, $\bar{J}_2 = tr\bar{\zeta}^2$, $\bar{J}_3 = tr\bar{\zeta}^3$, $M_k = \frac{3-\sin\theta}{3+\sin\theta}$

According to the governing equation above, the relationship between each one is associated through common parameters. Fig. 9 shows the coupling process of hydro-thermal-mechanical field, which is implemented in Dynaflow. The relationship between elastic module and temperature is in Eq. (7).

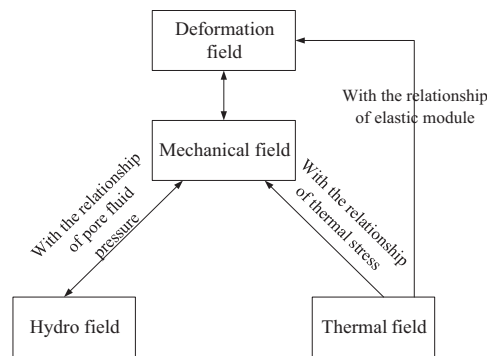


Figure 9: Schematic of the hydro-thermal-mechanical coupling process

3.6 Material Property

Soil material is simulated by Mohr-Coulomb yield criteria. Roofing pipes and concrete materials are set up on the basis of elastic theory. Due to the diversity of soil layers based on Chinese standard of JTG D63–2007, it is considered as homogeneous soil here for the convenience of analysis [32]. Table 1 shows different material parameters of this model [33]. Table 2 shows the mechanical, hydraulic and thermal properties of soil [34].

Table 1: Parameters of general properties

Classifications	Density(kg/m ³)	Poisson ratio	Elastic modulus(Pa)
Soil	1950	0.29	2.0e+7
Roofing pipe	7850	0.3	2.06e+11
Concrete	2400	0.2	3.0e+10

According to the test of laboratory, we know that the temperature have effect on the material parameters. The relationship of material parameters and temperature of frozen soil lists below, shown in Table 3. Thus, the functional relationships between elastic module and temperature is written into the finite element program by script.

Table 2: The general mechanical, hydraulic and thermal properties of soil

Classifications	Parameters	Value
Mechanical parameters	Fluid mass density(kg/m ³)	1.0e+3
	Fluid bulk modulus(Pa)	2.0e+9
	Porosity	0.2
	Cohesion(Pa)	100
	Internal friction angle	27
	Calculate mobilized friction angle(Pa)	6.2e+6
Hydraulic parameters	Fluid compressibility(Pa ⁻¹)	4.5e-10
	Grains compressibility(Pa ⁻¹)	1.0e-7
	Mobility(m/s)	1.0e-10
Thermal parameters	Specific heat capacity of soil matrix(J/(kg°C))	1450
	Specific heat capacity of fluid(J/(kg°C))	4200
	Specific heat capacity of roofing pipe(J/(kg°C))	450
	Thermal expansion of soil(°C ⁻¹)	12.e-6
	Thermal expansion of pipe(°C ⁻¹)	18.e-6
	Thermal conductivity(w/(m k))	1.8

Table 3: Elastic modulus with temperature

Temperature(°C)	−5	−10	−15
Elastic modulus(Pa)	4.7e+7	8.3e+7	12.2e+7

Note: where the parameter determination of frozen soil is carried out in a low temperature condition.

The fitting formula of elastic modulus is as follows, which represents the effect of temperature field on stress field.

$$E(T) = -4143T^3 + 191773T^2 - (2.e + 6)T + (3.e + 7) \quad (7)$$

where T satisfies the following range: $-15^{\circ}\text{C} \leq T \leq 28^{\circ}\text{C}$.

3.7 Simulation Procedure

To make the step time of construction simulation as real as possible, time dependence should be taken into account. There are 227 steps of the numerical simulation, which contains the process of initialization, pipe jacking, soil digging, backfilling pipe with concrete, freezing, tunnel excavation. The time for each construction step is simulated and the arrangement of each step shows in [Table 4](#).

The thermo-hydro-mechanical coupling model is divided into 9 zones, including 23 groups. It is illustrated by the following [Table 5](#), which corresponds to script.

Table 4: Table of stage arrangement

Phases	Stagger	Pressure	Stress	Temperature	Duration	Steps	Time
Initialization						step0	0
	stagger1, 2, 3	pressure0	stress0	temperature0	0.235 d		
Pipe inserted						step1	t1
	stagger4, 5	consolidation1		temperature1	0.235 d		
Soil digging						step2	t2
	stagger6, 7	consolidation2		temperature2	0.235 d		
Fill concrete						step3	t3
	stagger8, 9	consolidation3		temperature3	0.235 d		
Freezing process						step4	t4
	stagger10, 11	consolidation4		temperature4	51.759 d		
Excavation						step224	t5
	stagger12, 13	consolidation5		temperature5	0.7 d		
End					53.4 d	step227	t6

Note: where d = day, dt = 0.235 day, t1 = "dt" = 0.235 day, t2 = "2*dt" = 0.471 day, t3 = "3*dt" = 0.706 day, t4 = "4*dt" = 0.941 day, t5 = "224*dt" = 52.7 days, t6 = "227*dt" = 53.4 days, consolidation means the coupled of water pressure and stress.

Table 5: Grouping table

Regions	Solid	Moi	Heat
zone1(upper soil)	S1(GROUP1)	D1(GROUP2)	H1(GROUP3)
zone2(lower soil)	S2(GROUP4)	D2(GROUP5)	H2(GROUP6)
zone3(digging soil)	S3(GROUP7)	D3(GROUP8)	H3(GROUP9)
zone4(digging soil)	S4(GROUP10)	D4(GROUP11)	H4(GROUP12)
zone5(left soil)	S5(GROUP13)	D5(GROUP14)	H5(GROUP15)
zone6(right soil)	S6(GROUP16)	D6(GROUP17)	H6(GROUP18)
zone7(left pipe)	S7(GROUP19)		H7(GROUP20)
zone8(right pipe)	S8(GROUP21)		H8(GROUP22)
zone9(concrete)	S9(GROUP23)		

Note: where "left soil" means the soil at the original position of left pipe. Similarly, the "right soil" means the soil at the original position of right pipe. "Lower soil" means the excavation part. "Digging soil" means soil inside the pipes.

Partition sketch of each phase is shown in Fig. 10. The model of initialization contains zone1(S1,D1,H1), zone2(S2,D2,H2), zone3(S3,D3,H3), zone4(S4,D4,H4), zone5(S5,D5,H5), zone6(S6,D6,H6), shown in Fig. 10A. The pipe inserted phase contains zone1(S1,D1,H1), zone2(S2,D2,H2), zone3(S3,H3), zone4(S4,H4), zone7(S7,H7), zone8(S8,H8), shown in Fig. 10B, which indicates that the soil of zone5, zone6 in original area was replaced by the pipe of zone7, zone8. The soil digging phase contains zone1(S1,D1,H1), zone2(S2,D2,H2), zone7(S7,H7), zone8(S8,H8), which means the

soil of zone3, zone4 was removed, shown in Fig. 10C. The phases of fill concrete and freezing process contains zone1(S1,D1,H1), zone2(S2,D2,H2), zone7(S7,H7), zone8(S8,H8), zone9(S9), which means the concrete element of zone9 was activated, respectively shown in Figs. 10D and 10E. The excavation phase contains zone1(S1,D1,H1), zone7(S7,H7), zone8(S8,H8), zone9(S9), which means the lower soil of zone2 was removed, shown in Fig. 10F.

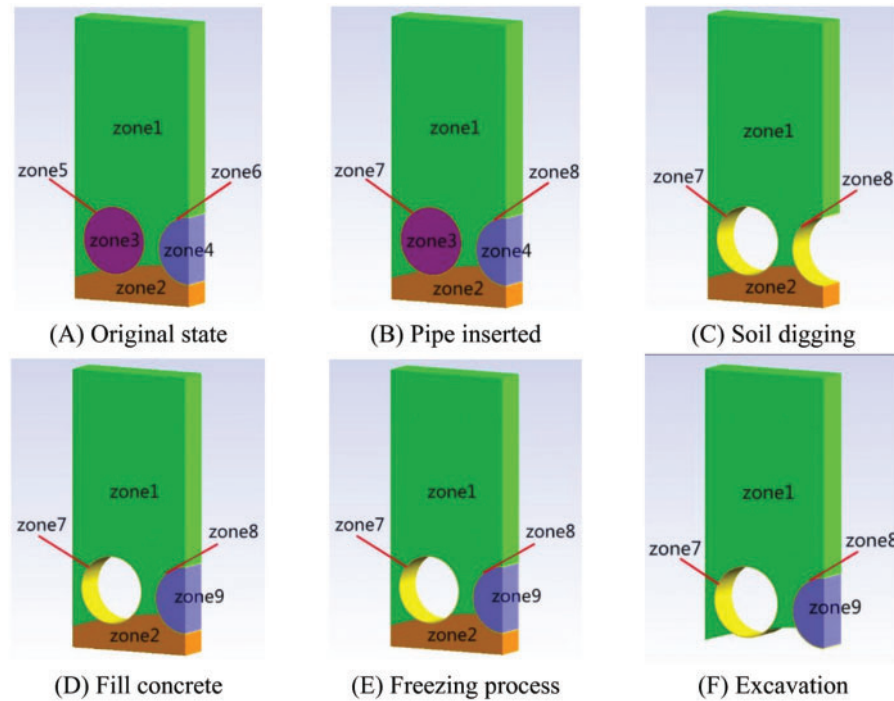


Figure 10: Partition sketch of each phase

4 Results and Discussion

4.1 Verification against Model Initialization

In order to assess the applicability of the proposed hybrid regional model, the construction simulation of Gongbei tunnel is performed. The first step is to verify the initialization of the model.

The duration of initialization is 0.22 day, which means enough time for distribute initial water pressure, temperature and ground stress. The initial vertical stress is assumed to be lithostatic. The experiments in laboratory were conducted to get the basic physical-mechanical parameters, which was directly relevant to simulated precision. The initialization is the key step to ensure the accuracy of model. The model of initialization contains zone1(S1,D1,H1), zone2(S2,D2,H2), zone3(S3,D3,H3), zone4(S4,D4,H4), zone5(S5,D5,H5), zone6(S6,D6,H6). Initial temperature is 28°C, shown in Fig. 11A. The temperature distribution is reasonable. Initial pore water pressure and ground stress have rational distribution, respectively shown in Figs. 11B and 11C. The initial pore water pressure is assumed to be hydrostatic pressure and the value gradually increases with depth. That is to say, the initial ground stress has a similar pattern to initial water pressure. As shown below, the initialization of temperature-water pressure-stress was successfully implemented, which verified the correctness of hybrid regional model.

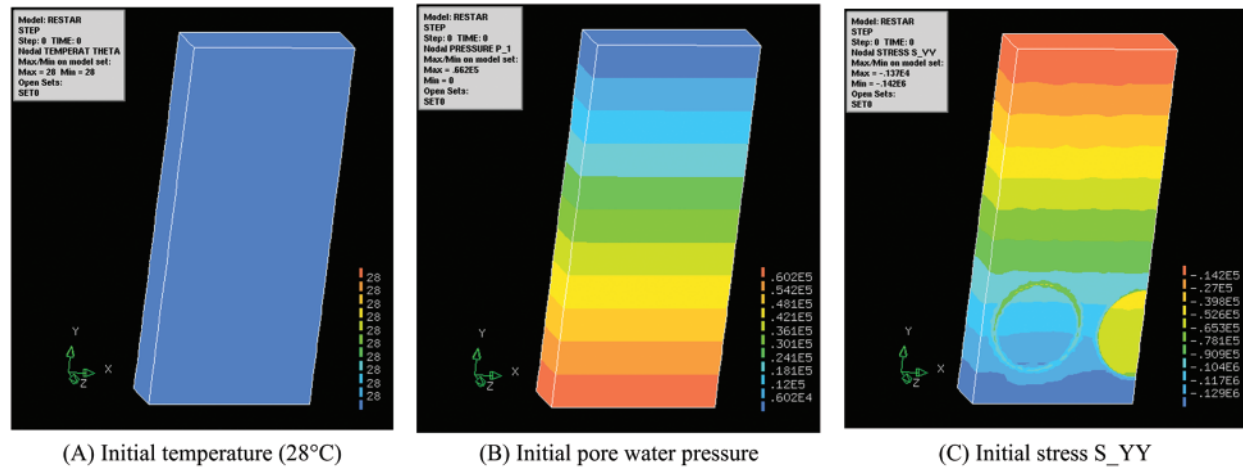


Figure 11: Initialization of temperature-water pressure-stress

4.2 Simulation Results

4.2.1 Feature Points of the Model

In order to facilitate the analysis, typical feature points are set to describe the results. There are four feature points in the model, which are shown in Fig. 12. P1 is located in the ground surface. P2 is located in the top of the right steel pipe. P3 is located in the bottom of the right steel pipes. And P4 is located between two pipes. The temperature, water pressure and displacement are respectively analyzed.

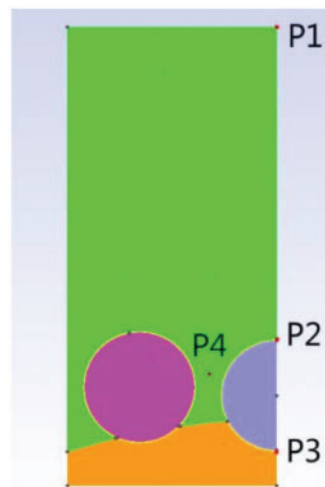


Figure 12: Feature points of the model

4.2.2 Thermal Behavior

The artificial ground freezing technique is the key to the project. So temperature changes should be paid more attention. The initial temperature is 28°C, shown in Fig. 13A. After backfilling steel pipe with concrete, freezing process begin. The surface temperature of steel pipe is -10°C and spread

all around, shown in Fig. 13B. According to Fig. 13C below, frozen curtain of over 2 m thickness is formed and maintained in 50 days. Thus the time for freezing is reasonable. And the thickness of frozen soil meet the requirements of 2 m.

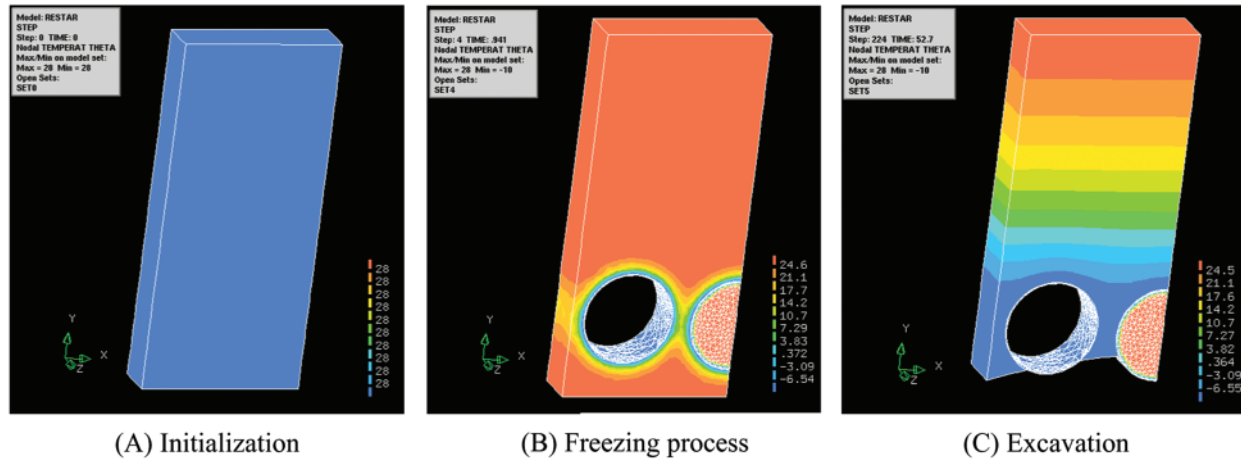


Figure 13: Temperature of each phase

Feature point P1 of ground surface is far away from cold source, and the cold amount is difficult to diffuse to ground surface in 50 days, so the temperature is always 28°C, shown in Fig. 14A. Feature point P2 and P3 was respectively located at the top and bottom of the right steel pipe. At first, the temperature is 28°C. Then the temperature suddenly drops to -10°C when freezing process begin, shown in Figs. 14B and 14C. P4 represents the soil temperature between steel pipes. The temperature gradually varies from 28°C to -8°C within 40 days during the freezing phase, shown in Fig. 14D. The temperature of feature points indicates that temperature change goes well and duration of freezing is reasonable.

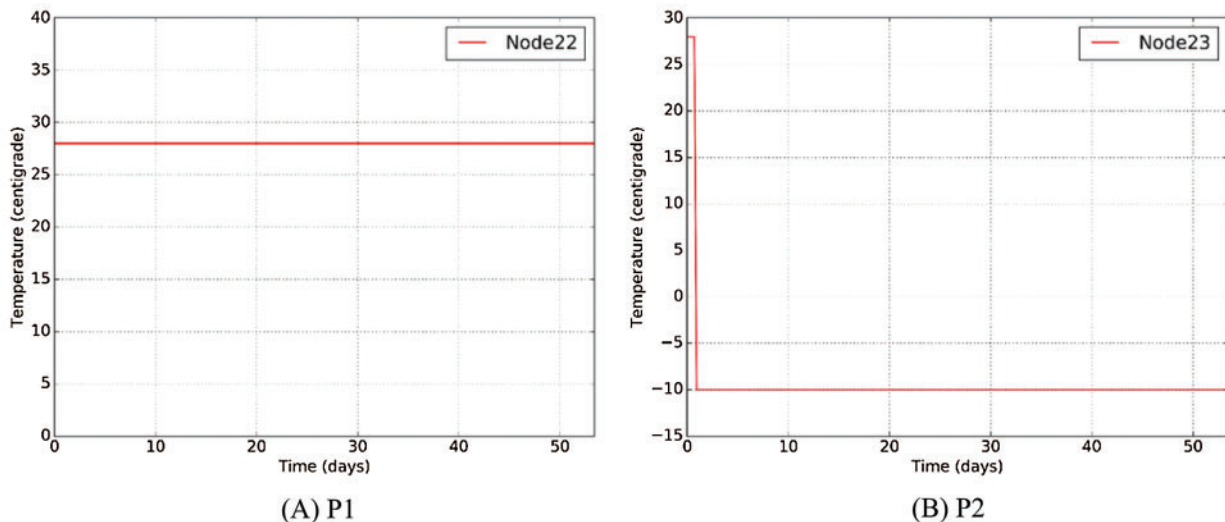


Figure 14: (Continued)

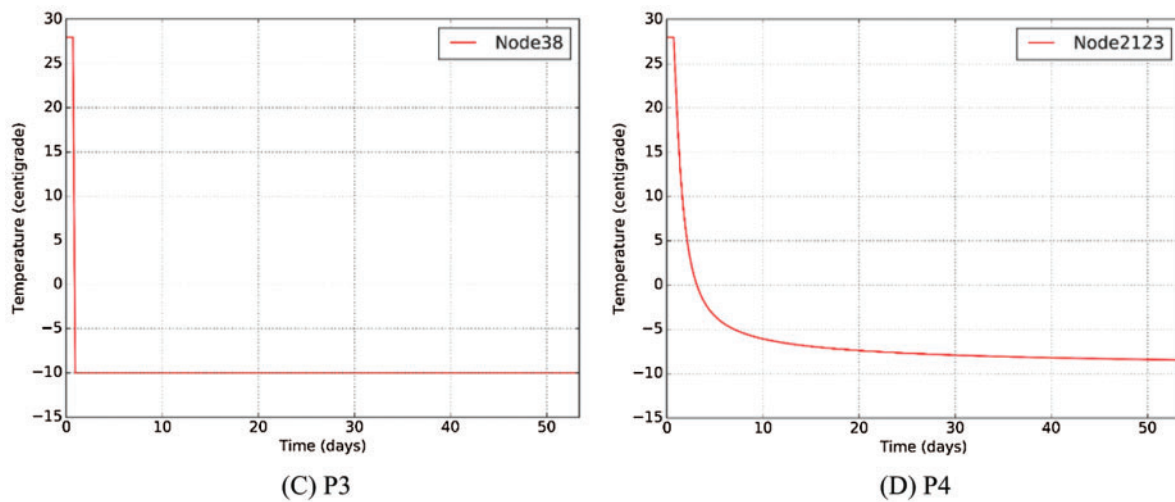


Figure 14: Temperature of feature point

4.2.3 Hydraulic Behavior

Groundwater is one of the most important factors to influence the safety of tunnel construction. The distribution of water pressure ran uniformly in this project. The construction steps had only a little effect on it, and could be redistributed in short time. The value of ground surface point P1 is always 0 in Fig. 15A, because the construction had little effect on the position far away. Feature points P2 and P4 had the same law curve, which was respectively shown in Figs. 15B and 15D. The maximum water pressure reached 0.0465 MPa after backfilling the concrete. In the freezing process, the water pressure decreased with the time until smooth. When excavation, a sudden increase occurred and restored for redistribution in one or two days. There was a sudden drop in the water pressure about P3 when excavation, shown in Fig. 15C, because water pressure redistributed with the removing of bottom part. Thus, excavation step should be paid more attention to prevent leakage, which is a potential hazards in this project.

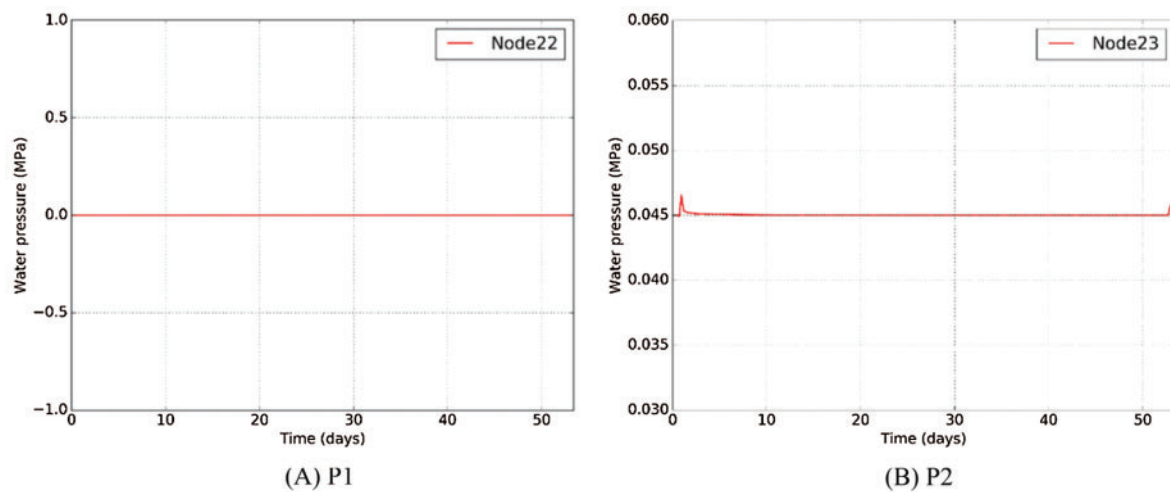


Figure 15: (Continued)

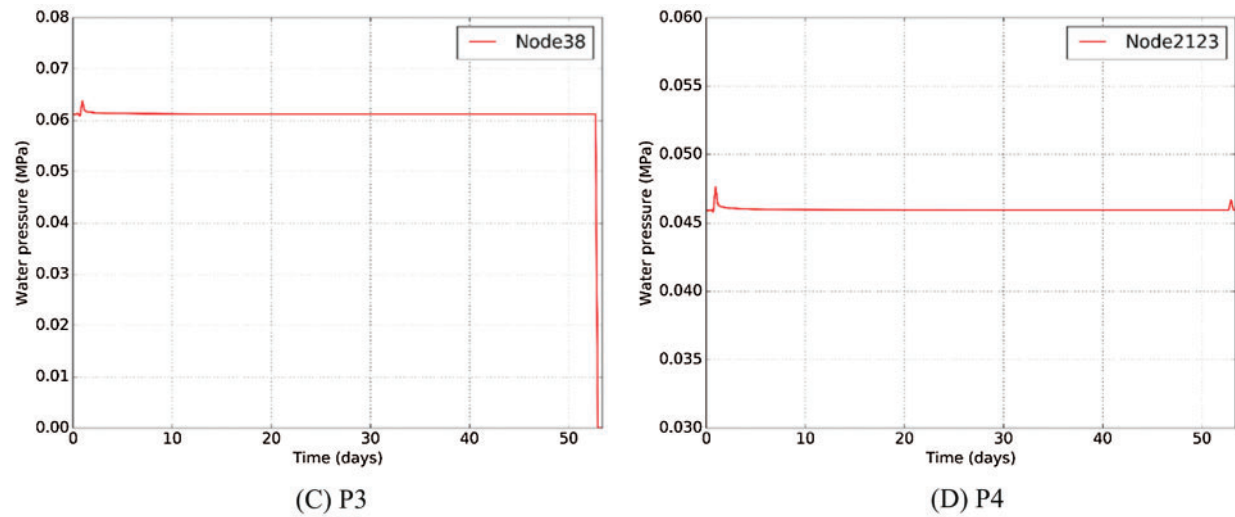


Figure 15: Water pressure of feature point

4.2.4 Mechanical Behavior

The deformation as an intuitive index varies with each step. To visualize the deformation of each construction step, vector diagram is used to display, shown in Fig. 16. Deformation changes at each step. The maximum deformation occurs during excavation phase. The deformation of ground surface increases from left to right.

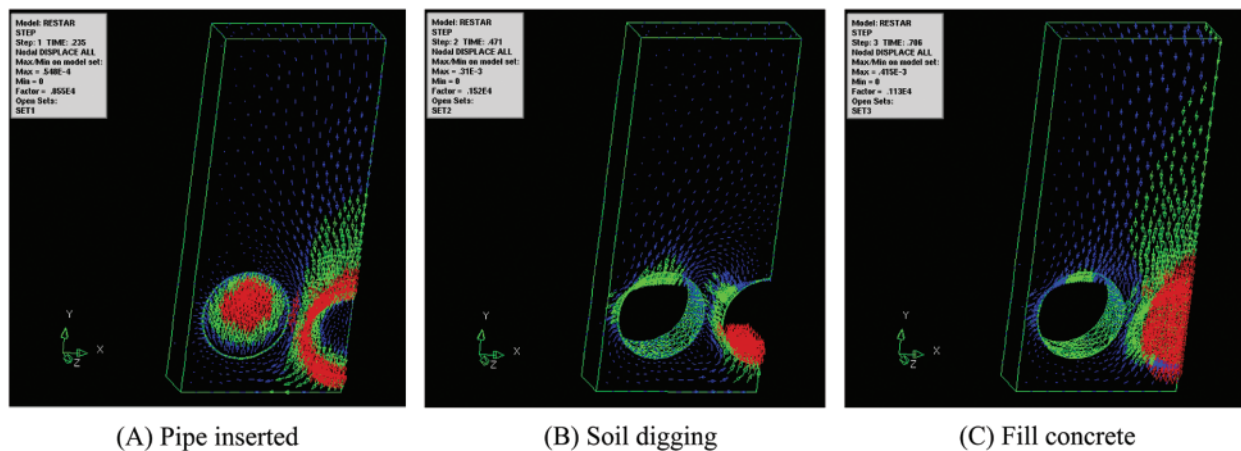


Figure 16: (Continued)

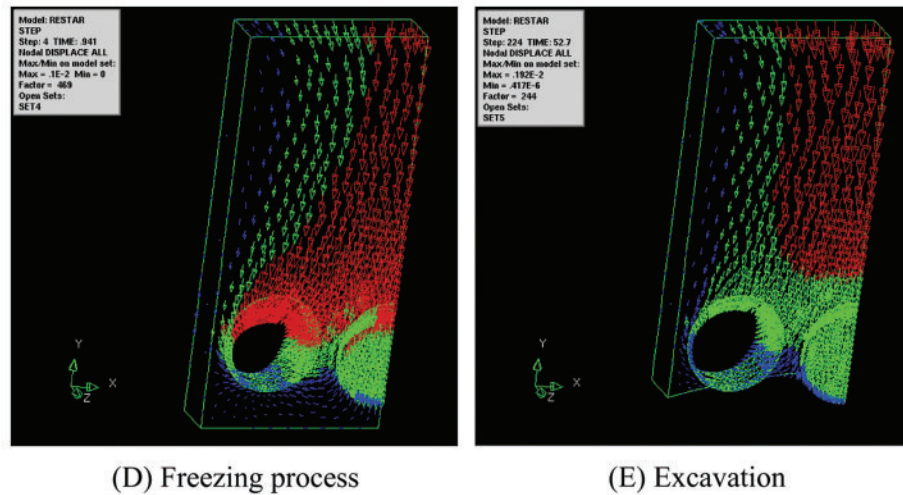


Figure 16: Vector diagram of each phase

The feature point P1 of ground surface decreases with the freezing process and rapidly decreases when excavation, shown in Fig. 17A. The maximum settlement of P1 is 3.01 mm. The vertical displacement of feature point P2 at the top of right steel pipe decreases with the temperature reducing and rapidly decreases when excavation, shown in Fig. 17B. The maximum vertical displacement of P2 is 4.26 mm, which is the maximum displacement among feature points. Meanwhile, the value is in an acceptable range of the project. The vertical displacement of feature point P3 at the bottom of right steel pipe decreases with the freezing process and rapidly decreases when excavation, shown in Fig. 17C. The maximum vertical displacement of P3 is 3.80 mm. The vertical displacement of feature point P4 between two steel pipes decreases with the freezing process and rapidly decreases when excavation, shown in Fig. 17D. The maximum vertical displacement of P4 is 1.82 mm.

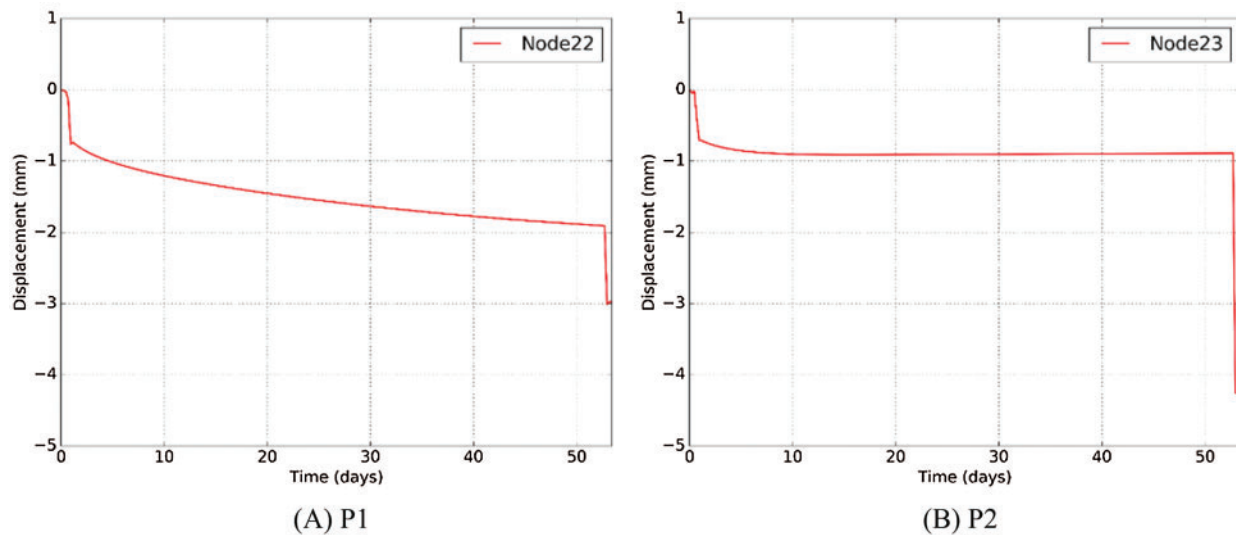


Figure 17: (Continued)

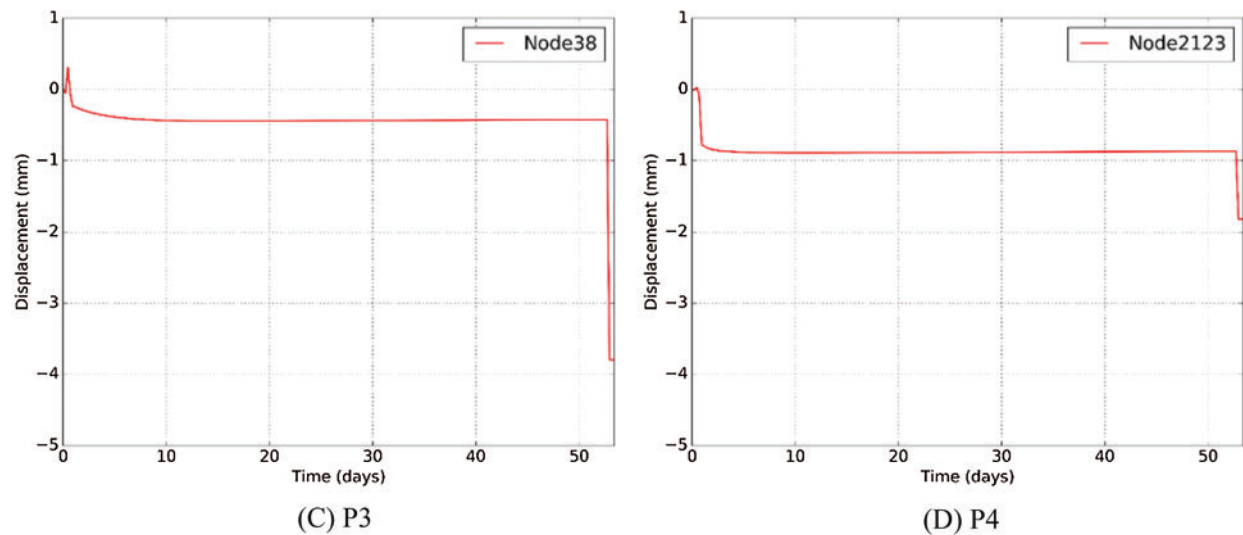


Figure 17: Vertical displacement of feature points

The maximum vertical displacement of each step was shown in Fig. 18. The maximum vertical displacement appeared at the top of right steel pipe with the value of 0.0548 mm when steel pipe was inserted. The maximum vertical displacement appeared at the bottom of right pipe with the value of 0.31 mm vertical up when the soil was removed. The maximum vertical displacement appeared at the top of right steel pipe with the value of 0.415 mm when the right steel pipe was filled with concrete. As the steel pipe has good rigidity, there is little displacement. At the beginning of freezing process, the vertical displacement changes to 1 mm with the effect of temperature and water pressure, which appeared at the center of ground surface. After excavation, the maximum vertical displacement appeared at the top of right steel pipe with the value of 4.26 mm.

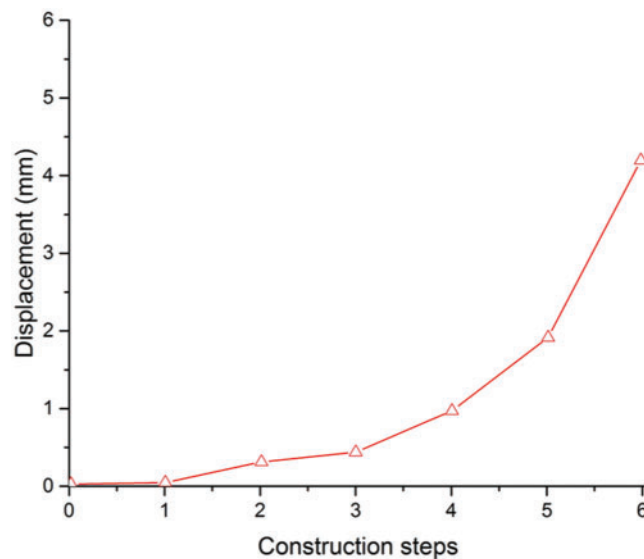


Figure 18: Maximum vertical displacement of each step

The deformation of ground surface was also an important index to reflect the safety of the project. Considering the symmetry of the model, the settlement curve presents the form of normal distribution. The maximum displacement of ground surface appeared at the point P1 with the value of -2.98 mm. In order to further verify the accuracy of the proposed hybrid regional model, the results calculated by the present method are compared with the monitoring data of actual project. As shown in Fig. 19, both two curves have a reasonable agreement. In addition, the large deviation of individual monitoring values is due to construction factors such as local grouting and frost heaving. Therefore, the result of the hybrid regional model is in a reasonable and acceptable range of this project.

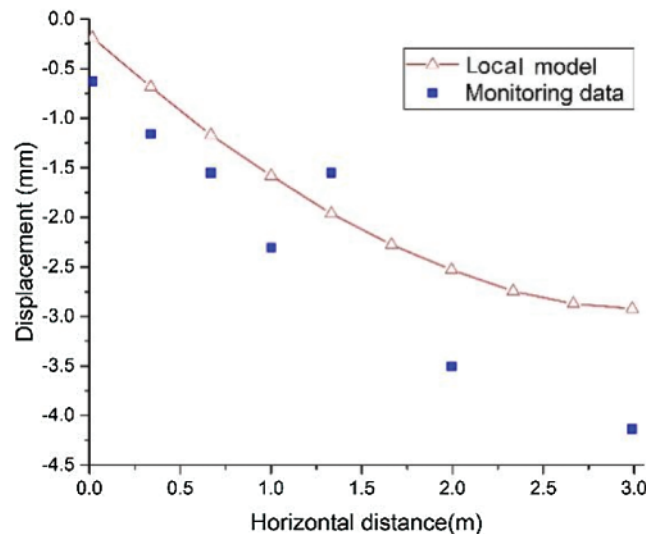


Figure 19: Displacement of ground surface after excavation

5 Conclusions

In this paper, a variable boundary condition method for hybrid regional model considering the thermal-hydro-mechanical coupling was used to simulate large-scale tunnel construction induced by excavation, and the model was validated against the initialization and deformation of Gongbei tunnel. Finally, it was compared with the monitoring data of ground surface deformation, and the following conclusions were drawn:

- (1) The balance of initial ground stress under asymmetric boundary conditions was successfully implemented and verified through secondary development of DTNAFLOW script, which divided the application of boundary conditions into two phases.
- (2) The accuracy of the proposed hybrid regional model was verified by comparing with the ground surface deformation of monitoring data, and the result indicated that regional model has good prediction effect.
- (3) Based on regional model, the surface settlement curve of Gongbei tunnel presents the form of normal distribution. The maximum displacement of ground surface appeared above the top of concrete-filled steel pipe (point P1) with the value of -2.98 mm.
- (4) According to the water pressure and deformation of Gongbei tunnel, the maximum vertical displacement occurred at the bottom of the right pipe after excavation. The value will reach to 4.26 mm without any support. Therefore, the phase of excavation had higher risk and should

be paid more attention to. The time control for each construction step should be arranged properly, especially in the freezing and excavation steps. Besides, it might be more effective to set the temporary support at the bottom of the right pipe.

However, there are still have some shortcomings. For instance, the boundary conditions between hybrid regional model and actual engineering are not exactly the same and need further study. It should be noted that the application of the proposed hybrid regional model to Gongbei tunnel related cases will be a reference for similar large-scale underground engineering construction.

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