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# A New Estimation of Nonlinear Contact Forces of Railway Vehicle

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Abstract: The core part of any study of rolling stock behavior is the wheel-track interaction patch because the forces produced at the wheel-track interface govern the dynamic behavior of the whole railway vehicle. It is significant to know the nature of the contact force to design more effective vehicle dynamics control systems and condition monitoring systems. However, it is hard to find the status of this adhesion force due to its complexity, highly non-linear nature, and also affected with an unpredictable operation environment. The purpose of this paper is to develop a model-based estimation technique using the Extended Kalman Filter (EKF) with inertial sensors to estimate non-linear wheelset dynamics in variable adhesion conditions. The proposed model results show the robust performance of the EKF algorithm in dry, wet/rain, greasy, and fully contaminated track conditions in traction and braking modes of a railway vehicle. The proposed model is related to the other works in the area of wheel-rail systems and a tradeoff exists in all conditions. This model is very useful in condition monitoring systems for railway asset management to avoid accidents and derailment of a train.

Keywords: Extended Kalman filter; railway dynamics; wheel-rail interface

#### **1** Introduction

The rapid development in railway traffic across the world demands better acceleration and braking performance. The railway wheelset and wheel-rail contact patch play a vital role in the acceleration and braking performance of railway operation [1]. In the railway operational terminology, the transmitted tangential force between wheel and rail is called adhesion force [2]. At wheel-rail contact patch, a certain level of adhesion force is necessary for the transfer of tractive force applied by traction and braking network in locomotives. The exerted tractive force may exceed the highest adhesion level present at the wheel-track contact, causing the occurrence of wheel slip in acceleration and skid in braking [3]. This wheel slip and slide largely affects routine railway operations. Mainly, it increases maintenance cost,



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undesirable wear of both wheel and track surfaces, and increases safety risk. As adhesion force or creep force changes non-linearly to slip ratio and is affected by the unpredictable variations in wheel-rail contact conditions. The wheel-rail contact conditions are usually categorized into four types based on external contaminantes: (i) Dry track or normal adhesion condition, (ii) Wet track or bad adhesion condition, (iii) Oily/Greasy track or poor adhesion condition and (iv) Fully contaminated track or extremely slippery adhesion condition. Some images of contaminated track and wheel-rail contact captured during field visit are illustrated in Fig. 1.



Figure 1: Visited railway track and wheel-rail contact

The estimation of adhesion coefficient, slip ratio, and lateral dynamics of railway vehicle successively in traction and braking modes is essential for both trip safety and passenger ease. But estimation of wheelset dynamics is a complicated process because the wheel-rail interface is an open system with changing external conditions. Many scholars have proposed some wheel-rail contact estimation techniques most of which are model-based, which have been summarized in Refs. [2,4,5]. For example in Hussain et al. [6], adhesion limit is identified by using a bank of Kalman filters and a Fuzzy logic system. However, the use of multiple Kalman filters makes the computation complex and difficult to apply to a real system. A model-based estimation technique using EKF is proposed in Zhao et al. [7] to detect slip-slide indirectly by measuring parameters of the traction motor. Another work presented by Zhao et al. [8] is to use Unscented Kalman filter for estimating creep, creep force, and friction coefficient from the behavior of the traction motor. A two-dimensional inverse wagon model based on acceleration is developed in Sun et al. [9] for assessment and monitoring of wheel-rail contact dynamics forces. The results at higher speed are agreeable, however, improvement in the model is further needed to reduce the error at all expected speeds. In Strano et al. [10], wheel-rail nonlinear contact forces and moments are estimated on modelbased using EKF. But the technique is not verified on all adhesion conditions. In Mal et al. [11] modelbased estimation technique using EKF is proposed for estimation of contact force and other lateral wheelset dynamics but the proposed technique is not suitable for traction and braking modes of railway vehicle operation. One data-driven method based on particle swarm optimization (PSO) and kernel extreme learning machine (KELM) is proposed in Liu et al. [12] to identify wheel/rail adhesion of heavyhaul locomotives. But the method is just verified in dry track conditions, so further work is needed to estimate adhesion state in wet, greasy, and extremely slippery tracks. Another work related to the

data-driven approach using Deep Neural Network is proposed in Ujjan et al. [13] to identify wheel-rail contact conditions. In Zirek [14], a swarm intelligence-based adhesion estimation algorithm is proposed for an effective anti-slip control system but for low adhesion conditions it cannot estimate correctly. Track irregularities are also estimated in Munoz et al. [15] by a model-based technique using the Kalman filtering algorithm. Traction force is estimated in Ishrat et al. [16] by using the Kalman filtering algorithm for further designing slip controllers.

Several methods have been proposed in the literature to accurately estimate the adhesion condition in railway transport. Most of these techniques are designed to work during the normal operation (steady-state) of a railway vehicle. Accurate adhesion information is not only important during the normal running conditions, it is also important during the traction and braking modes to avoid wheel-slip during traction and wheel-slide during braking. But due to the highly nonlinear behavior of the wheelset dynamics during the traction and braking modes, it is very difficult to accurately estimate the adhesion condition. In addition to the presence of nonlinearities during the traction and braking modes, the unpredictable environmental conditions present a serious challenge for researchers to accurately estimate adhesion at the wheel-rail interface. In this paper, we extend the works reported in Refs. [6,11], by design and development of the extended Kalman filter model for estimation of adhesion coefficient, slip ratio, and wheelset lateral dynamics in both traction and braking modes of vehicle operation by taking all track conditions. The rest of the paper proceeds as follows. Section 2 presents the modeling of the wheelset and in Section 3 design of the estimator is described. In Section 4 simulation results are discussed and lastly, Section 5 is about the conclusion and future work.

# 2 Modeling of Railway Wheelset

This research work focuses on the extension of the railway wheelset dynamics as reported in Refs. [6,11]. In this section, a comprehensive model of the wheelset, motion equations of the wheelset, and creep curves for all adhesion conditions are presented. A complete and accurate wheelset model is required to validate the proposed estimation technique. Hence, a conventional solid axle wheelset shown in Fig. 2 is taken to demonstrate the potential of the proposed idea.



Figure 2: Railway wheelset model

In the above figure torque  $(T_m)$  of traction motor attached on one side of the wheelset, traction force  $(F_t)$ , the normal force  $(F_N)$ , and linear velocity  $(V_x)$  are labeled being important parameters involved in modeling.

The Adhesion coefficient is one of the most important parameters of wheelset because the dynamic response of the wheelset depends on it. The adhesion coefficient  $u_a$  is the ratio of tangential force  $F_a$  that is generated between the wheel-rail contact area to normal force N.

$$u_a = \frac{F_a}{N} \tag{1}$$

In normal condition with small slip ratio, the adhesion force is linear with slip ratio but for the large slip ratio the adhesion force becomes nonlinear and can be expressed as:

$$F_{aj} = \frac{F_a \gamma_j}{\gamma} \tag{2}$$

where j = longitudinal and lateral directions.

The total tangential force  $F_a$  of longitudinal and lateral directions can be calculated using the Polach formula [17] as:

$$F_a = \frac{2N\mu}{\pi} \left[ \frac{k_A \epsilon}{1 + (k_A \epsilon)^2} + \arctan(k_S \epsilon) \right]$$
(3)

where  $k_A$  is the reduction factor around adhesion,  $K_S$  is the reduction factor in a slip,  $\mu$  is friction coefficient, and  $\epsilon$  is the gradient of the tangential stress in the area of adhesion. Both  $\mu$  and  $\epsilon$  are further explained in Eqs. (4) and (5).

$$\mu = u_0[(1 - A)e^{(-B\gamma v)} + A]$$
(4)

$$\epsilon = \frac{2}{3} \frac{\pi a^2 bc}{N\mu} \gamma \tag{5}$$

where  $u_0$  is maximum friction coefficient at zero creep velocity, A is the ratio of friction coefficient at infinity creep velocity to  $u_0$  and B is a coefficient of exponential friction decrease. While a and b are half-axes of contact ellipse and c is the coefficient of contact shear stiffness. The nonlinear change in the adhesion coefficient with respect to slip ratio for all track conditions is shown in Fig. 3. These creep curves represent normal adhesion condition to extremely low adhesion condition. These conditions are chosen to demonstrate the efficacy of the designed algorithm on every possible adhesion condition.

Each curve can be divided into three parts to describe the stable and unstable behavior of the wheelset. The initial portion is almost linear, the middle portion is nonlinear and is called the high slip ratio region and the last portion having a negative slope is the unstable region of the curve [3].

The values of Polach parameters used for tuning of the creep curves given in Tab. 1 are standard values for a railway vehicle.

The slip ratio  $\gamma$  is the relative speed of the wheel to rail, the slip ratios of both wheels of wheelset in the longitudinal and lateral direction, and total slip ratio are presented in Eqs. (6)–(9) [18].

$$\gamma_{xR} = \frac{(r_0 \omega_R - \nu)}{\nu} - \frac{L_g \Psi}{\nu} - \frac{\omega_R \lambda_w (y - y_t)}{\nu}$$
(6)

$$\gamma_{xL} = \frac{(r_0 \omega_L - \nu)}{\nu} + \frac{L_g \dot{\Psi}}{\nu} + \frac{\omega_L \lambda_w (\nu - y_t)}{\nu}$$
(7)

$$\gamma_{yR} = \gamma_{yL} = \gamma_y = \frac{\dot{y}}{v} - \Psi \tag{8}$$



Figure 3: Creep curves for all adhesion conditions

Parameter	• Dry condition	Wet condition	Greasy condition	Extremely slippery condition
k <sub>A</sub>	1	1	1	1
k <sub>S</sub>	1	1	1	1
<b>u</b> <sub>0</sub>	0.46	0.3	0.2	0.1
А	0.4	0.4	0.1	0.1
В	0.6	0.2	0.2	0.2

Table 1	:	Polach	parameters	[1	1	1
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The total slip ratio will be:

 $\gamma_i = \sqrt{\gamma_{ix}^2 + \gamma_{iy}^2}$ , i = Right *or* left wheel

A complete wheelset model includes all relevant motions related to wheel-rail contact forces that help to study the wheelset dynamics. The equations of motion of the railway wheelset for longitudinal, lateral, rotational, torsional, and yaw dynamics are given below [19]:

$$M_{\nu}\ddot{x} = F_{xR} + F_{xL} \tag{10}$$

$$m_w \ddot{y} = -F_{yR} - F_{yL} + F_C \tag{11}$$

$$I_w \tilde{\Psi} = F_{xR} L_g - F_{xL} L_g - K_w \Psi$$
<sup>(12)</sup>

$$T_s = K_s \theta_s + C_s(\omega_R - \omega_L) \tag{13}$$

$$I_L \dot{\omega_L} = T_s - T_L \tag{14}$$

(9)

$$I_R \dot{\omega_R} = T_m - T_s - T_R \tag{15}$$

where  $\theta_s = \int (\omega_R - \omega_L) dt$ 

The centripetal force component  $F_C$  and material damping of shaft  $C_s$  are not considered in this study, being negligible parameters.

The description of the model parameters of the railway wheelset is given in Tab. 2.

No.	Symbol	Parameter	Value and/or Unit		
1	γ <sub>xR</sub> , γ <sub>xL</sub>	Right and left wheel slip ratios in longitudinal direction			
2	$\gamma_{yR}, \gamma_{yL}$	Right and left wheel slip ratios in lateral direction			
3	$\gamma_{R}, \gamma_{L}$	Total slip ratios of right and left wheel			
4	r <sub>0</sub>	Wheel radius	0.5 meter		
5	Lg	Half gauge of track	0.75 meter		
6	$\lambda_{\mathrm{w}}$	Wheel conicity	0.15 rad		
7	$\omega_{R,}\omega_{L}$	Angular velocities of right and left wheel			
8	V	Vehicle's forward velocity			
9	Y	Lateral displacement	Output in meter		
10	$y_t$	Track disturbance in lateral direction	Track disturbance in meter		
11	Ψ	Yaw angle	Radians		
12	$F_{xR,} F_{xL}$	Right and left wheel creep forces in longitudinal direction			
13	$F_{yR,} F_{yL}$	Right and left wheel creep forces in lateral direction			
14	$F_{R,} F_{L}$	Total creep forces of right and left wheel			
15	$M_{\rm v}$	Vehicle mass	15000 Kg		
16	$I_w$	Yaw moment of inertia of wheelset	700 Kgm <sup>2</sup>		
17	K <sub>w</sub>	Yaw stiffness	5x10 <sup>6</sup> N//rad		
18	$m_{\rm w}$	Wheel weight with induction motor	1250 Kg		
19	T <sub>m</sub>	Torque of traction motor	Input in Nm		
20	T <sub>s</sub>	Torsional torque			
21	$T_{R,} T_{L}$	Tractive torques on right and left wheel			
22	I <sub>R</sub>	Right wheel inertia	$134 \text{ Kgm}^2$		
23	$I_L$	Left wheel inertia	64 Kgm <sup>2</sup>		
24	Ks	Torsional stiffness	6063260 N/m		
25	$\theta_{\mathbf{s}}$	Twist angle			

Table 2: Parameters used in modeling of nonlinear wheelset dynamics

In the study of wheelset dynamics, it is important to develop and use a complete model that comprises all related motions associated with the contact forces because of powerful interactions among various motions of the wheelset play in both the longitudinal and lateral directions. Wheelsets are the element of railway vehicles

that interact directly with the rail path and subsequently, the wheelset dynamics are directly affected by changing contact conditions.

A Simulink model of complete and non-linear railway wheelset, based on Eqs. (10)–(15) is developed for analyzing wheelset response. A track input y<sub>t</sub> of 5 mm step is generated to simulate wheelset dynamics to show the existence of track disturbances. The dry and wet condition creep curves of Fig. 3 are used during this simulation. The wheel slip (unwanted phenomenon) in wheelset dynamics is a consequence of the existence of low adhesion during traction and braking modes. Fig. 4 shows the tractive torque gradually increased for acceleration. Because of the slip, the equivalent linear velocity of the wheels rises surprisingly as shown in Fig. 5, affecting the mechanical parts of the rolling stock to wear down rapidly and waste of power, while the rise in vehicle velocity is much slower due to the wheel slip.



Figure 4: Applied tractive effort for acceleration



Figure 5: Vehicle velocity and equivalent linear velocity of wheel during drop of adhesion coefficient

#### **3** Estimator Design

The main objective of this study is to develop a novel model-based technique to estimate the wheelset dynamics in different contact conditions. The model-based estimation schemes using discrete Kalman filter and Bucy Kalman filter have been successfully used by many researchers for estimation of wheelset parameters [6,15,16,20,21]. However, a simple Kalman filter is not suitable for a nonlinear wheel-rail contact system. A model-based technique using EKF is therefore developed for the estimation of adhesion coefficient, slip ratio, and wheelset lateral dynamics. Because for nonlinear systems like railway wheelset, EKF is a more suitable approach. The proposed method based on the EKF algorithm is presented by using the measurements of inertial sensors mounted on the axle box of the wheelset. Fig. 6 illustrates the block diagram of EKF with the railway wheelset model. The EKF linearizes the current mean and covariance by assessing Jacobian matrices and their partial derivatives [22].



Figure 6: Block diagram of extended Kalman filter with wheelset

The nonlinear wheelset model discussed in Section 2 is used to develop the EKF algorithm. Eq. (16) is written in matrix form for designing EKF after rearranging Eqs. (11) and (12) and equating slip ratios and adhesion forces of right and left wheels.

$$\begin{bmatrix} \dot{y} \\ \dot{\Psi} \\ \ddot{y} \\ \ddot{\Psi} \end{bmatrix} = \begin{bmatrix} 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \\ 0 & \frac{2}{m_w} \frac{F_a}{\gamma} & -\frac{2}{m_w v} \frac{F_a}{\gamma} & 0 \\ -\frac{2L_g \lambda_w}{I_w r_0} \frac{F_a}{\gamma} & -\frac{k_w}{I_w} & 0 & -\frac{2L_g^2}{I_w v} \frac{F_a}{\gamma} \end{bmatrix} \begin{bmatrix} y \\ \Psi \\ \dot{y} \\ \dot{\Psi} \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ \frac{2L_g}{I_w r_0} \frac{F_a}{\gamma} \end{bmatrix} y_t$$
(16)

The main objective of this study is to develop a state-of-the-art technique to detect the changes in wheelrail contact conditions and only yaw and lateral dynamics are sufficient for detecting these changes. Therefore, longitudinal dynamics are not taken in Eq. (16).

As the Extended Kalman filter like simple KF is a 2 step predictor-corrector algorithm [23]. The equations of predictor and corrector steps are reproduced in Eqs. (17)–(21).

Equations of predictor step:

$$\hat{x}_{k}^{-} = f(\hat{x}_{k-1}, u_{k}, k) \tag{17}$$

$$P_k^- = F_{k-1}P_{k-1}F_{k-1}^T + Q_k \tag{18}$$

Equations of corrector step:

$$K_{k} = P_{k}^{-} H_{k}^{T} \left( H_{k} P_{k}^{-} H_{k}^{T} + R_{k} \right)^{-1}$$
(19)

$$\hat{x}_k = \hat{x}_k^- + K_k(\tilde{m}_k - h(\hat{x}_k^-, u_k, k))$$
(20)

$$P_k = (I - K_k H_k) P_k^- \tag{21}$$

where *f* and *h* are non-linear functions relating to process and measurement states, while  $F_k = \frac{\partial f}{\partial x} |\hat{x}_k, u_k, k|$  and  $H_k = \frac{\partial h}{\partial x} |\hat{x}_k, u_k, k|$ . The terminology used in the EKF algorithm is described in Tab. 3.

Symbol	Description
$\hat{x}_k^-$	discretized a-priori estimated process
$\hat{x}_k$	discretized a-postriori estimated process
$P_k^-$	a-priori estimate of the covariance of process error
$P_k$	an estimate of the covariance of measurement error
$F_k$	Jacobian matrix of process
$H_k$	Jacobian matrix of measurement
$Q_k$	process noise covariance
R <sub>k</sub>	measurement noise covariance
K <sub>k</sub>	Kalman gain
$\tilde{m_k}$	measured output

 Table 3: Terminology of the EKF algorithm [11]

The five variables given in Eq. (22) i.e., lateral velocity ( $\dot{y}$ ), yaw rate ( $\dot{\Psi}$ ), slip ratio ( $\gamma$ ), friction coefficient ( $\mu$ ), and adhesion force ( $F_a$ ) are used for forming process matrix x of EKF algorithm and two variables i.e., lateral acceleration and yaw rate are taken to make measurement matrix m.

$$\mathbf{x} = \begin{bmatrix} \dot{y} & \dot{\Psi} & \gamma & \mu & F_a \end{bmatrix} \mathbf{T}, \quad \mathbf{m} = \begin{bmatrix} \ddot{y} & \dot{\Psi} \end{bmatrix}$$
(22)

The process variables are reproduced from Eqs. (3), (4), (9), and (16) as:

$$\ddot{y} = (\dot{y}) = \frac{2}{m_w} \left( \Psi \frac{F_a}{\gamma} - \frac{\dot{y}}{v} \frac{F_a}{\gamma} \right)$$
(23)

$$\ddot{\Psi} = \left(\dot{\Psi}\right) = \frac{1}{I_w} \left(\frac{2y_l L_g}{r_0} \frac{F_a}{\gamma} - \frac{2y L_g \lambda_w}{r_0} \frac{F_a}{\gamma} - \frac{2\dot{\Psi} L_g^2}{v} \frac{F_a}{\gamma} - K_w \Psi\right)$$
(24)

$$\gamma = \sqrt{\left(\frac{\mathbf{L}_{g}\dot{\Psi}}{\mathbf{v}} + \frac{\lambda_{w}(\mathbf{y} - \mathbf{y}_{t})}{\mathbf{r}_{0}}\right)^{2} + \left(\frac{\dot{\mathbf{y}}}{\mathbf{v}} - \Psi\right)^{2}}$$
(25)

$$\mu = u_0[(1 - A)e^{(-B_{\gamma V})} + A]$$
(26)

$$F_a = \frac{2N\mu}{\pi} \left[ \frac{k_A \epsilon}{1 + (k_A \epsilon)^2} + \arctan(k_S \epsilon) \right]$$
(27)

As the chosen process variables are extracted from the wheelset model and are continuous but the EKF algorithm is a discrete one, therefore equations from Eq. (23) to (27) are discretized by using the Forward Euler method [24] as:

$$\dot{\mathbf{y}}_{k} = \dot{\mathbf{y}}_{k-1} + \frac{2\tau}{m_{w}} \left( \Psi \frac{F_{ak-1}}{\gamma_{k-1}} - \frac{\dot{\mathbf{y}}_{k-1}}{\mathbf{v}} \frac{F_{ak-1}}{\gamma_{k-1}} \right)$$
(28)

$$\dot{\Psi}_{k} = \dot{\Psi}_{k-1} + \frac{\tau}{I_{w}} \left( \frac{2y_{t}L_{g}}{r_{0}} \frac{F_{ak-1}}{\gamma_{k-1}} - \frac{2yL_{g}\lambda_{w}}{r_{0}} \frac{F_{ak-1}}{\gamma_{k-1}} - \frac{2\dot{\Psi}_{k-1}L_{g}^{2}}{\nu} \frac{F_{ak-1}}{\gamma_{k-1}} - K_{w}\Psi \right)$$
(29)

$$\gamma_{k} = \sqrt{\left(\frac{L_{g}\dot{\Psi}_{k-1}}{v} + \frac{\lambda_{w}(y-y_{t})}{r_{0}}\right)^{2} + \left(\frac{\dot{y}_{k-1}}{v} - \Psi\right)^{2}}$$
(30)

$$\mu_k = u_0[(1 - A)e^{(-B\gamma_{k-1}v)} + A]$$
(31)

$$F_{ak} = \frac{2N\mu_{k-1}}{\pi} \left[ \frac{k_A \frac{2}{3} \frac{\pi a^2 bc}{N\mu_{k-1}} \gamma_{k-1}}{1 + \left(k_A \frac{2}{3} \frac{\pi a^2 bc}{N\mu_{k-1}} \gamma_{k-1}\right)^2} + \arctan\left(k_S \frac{2}{3} \frac{\pi a^2 bc}{N\mu_{k-1}} \gamma_{k-1}\right) \right]$$
(32)

Now the Jacobean matrix of process matrix  $x_k = \begin{bmatrix} \dot{y}_k \\ \dot{\Psi}_k \\ \gamma_k \\ \mu_k \\ F_{ak} \end{bmatrix}$  is

$$F_{k} = \begin{bmatrix} 1 - \frac{2\tau F_{ak-1}}{\nu m_{w} \gamma_{k-1}} & 0 & \left(\frac{2\tau F_{ak-1}}{m_{w} \gamma_{k-1}^{2}}\right) \frac{\dot{y}_{k-1}}{\nu} - \Psi & 0 & \left(-\frac{2\tau}{m_{w} \gamma_{k-1}}\right) \frac{\dot{y}_{k-1}}{\nu} - \Psi \\ 0 & 1 - \frac{2\tau L_{g}^{2} F_{ak-1}}{\nu W_{w} \gamma_{k-1}} & -\frac{F_{ak-1}}{\gamma_{k-1}} W & 0 & W \\ \frac{\dot{y}_{k-1}}{\nu} - \frac{\psi}{\nu} - \frac{\lambda_{g} \left(\frac{r_{0} \Theta_{R} - \nu}{\nu} - \frac{L_{g} \left(\frac{r_{0} \Theta_{R} - \nu}{\nu} - \frac{\lambda_{w} \left(y - y_{1}\right)}{r_{0}}\right)}{\nu \gamma_{k-1}} & 0 & 0 \\ 0 & 0 & -B \nu u_{0} (1 - A) e^{\left(-B \gamma_{k-1} \nu\right)} & 0 & 0 \\ 0 & 0 & Z & X & 0 \end{bmatrix}$$
(33)

And the Jacobian of the measurement matrix  $m_k = \begin{bmatrix} \ddot{y}_k \\ \dot{\Psi}_k \end{bmatrix}$  is

$$H_{k} = \begin{bmatrix} -\frac{2F_{ak-1}}{\nu m_{w}\gamma_{k-1}} & 0 & \left(\frac{2F_{ak-1}}{m_{w}\gamma^{2}_{k-1}}\right)\frac{\dot{y}_{k-1}}{\nu} - \Psi & 0 & \left(-\frac{2}{m_{w}\gamma_{k-1}}\right)\frac{\dot{y}_{k-1}}{\nu} - \Psi \\ 0 & 1 - \frac{2\tau L_{g}^{2}F_{ak-1}}{\nu I_{w}\gamma_{k-1}} & -\frac{F_{ak-1}}{\gamma_{k-1}}W & 0 & W \end{bmatrix}$$
(34)

where:

$$\begin{split} \mathbf{X} &= \left(\mathbf{k}_{A} \frac{2}{3} \frac{a^{2} b \mathbf{c}}{\mu_{k-1}} \gamma_{k-1}\right)^{3} \left(\frac{2\pi}{\mathbf{N} \left(1 + \left(\mathbf{k}_{A} \frac{2}{3} \frac{\pi a^{2} b \mathbf{c}}{\mathbf{N} \mu_{k-1}} \gamma_{k-1}\right)^{2}\right)}\right)^{2} + \frac{2\mathbf{N}}{\pi} \arctan\left(\mathbf{k}_{S} \frac{2}{3} \frac{\pi a^{2} b \mathbf{c}}{\mathbf{N} \mu_{k-1}} \gamma_{k-1}\right)^{2} - \frac{4\mathbf{k}_{S} a^{2} b \mathbf{c} \gamma_{k-1}}{3\mu_{k-1} \left(1 + \left(\mathbf{k}_{S} \frac{2}{3} \frac{\pi a^{2} b \mathbf{c}}{\mathbf{N} \mu_{k-1}} \gamma_{k-1}\right)^{2}\right)} \\ Z &= \frac{4a^{2} b \mathbf{c}}{3} \left[\mathbf{k}_{A} \left\{\frac{\left(1 - \left(\mathbf{k}_{A} \frac{2}{3} \frac{\pi a^{2} b \mathbf{c}}{\mathbf{N} \mu_{k-1}} \gamma_{k-1}\right)^{2}\right)}{\left(1 + \left(\mathbf{k}_{A} \frac{2}{3} \frac{\pi a^{2} b \mathbf{c}}{\mathbf{N} \mu_{k-1}} \gamma_{k-1}\right)^{2}\right)^{2}}\right\} + \frac{\mathbf{k}_{S}}{1 + \left(\mathbf{k}_{S} \frac{2}{3} \frac{\pi a^{2} b \mathbf{c}}{\mathbf{N} \mu_{k-1}} \gamma_{k-1}\right)^{2}}\right] \\ \mathbf{W} &= \frac{\tau \mathbf{L}_{g}}{I_{w} \gamma_{k-1}} \left(\frac{r_{0} \omega_{R} - r_{0} \omega_{L}}{v} - 2 \frac{\mathbf{L}_{g} \dot{\Psi}_{k-1}}{v} - 2 \frac{\lambda_{w} (\mathbf{y} - \mathbf{y}_{t})}{r_{0}}\right) \end{split}$$

The performance of EKF not only depends on Jacobian matrices but also the selection of Kalman gain and noise covariance contribute significantly. Kalman gain is calculated by using Eq. (19) and noise covariance  $Q_k$  and  $R_k$  are presented in the next section.

#### **4** Simulation Results

A simulation model of the proposed estimation technique shown in Fig. 6 is developed in Simulink [24]. The geometric and mechanical parameters of the wheelset given in Tab. 2 are used in the simulation. The vehicle with an initial linear velocity of 5 m/sec is operated in traction and braking modes and input of random track irregularities of  $\pm 8$  mm magnitude in lateral direction shown in Fig. 7 is applied to the model for exciting lateral dynamics.



Figure 7: Track irregularities in the lateral direction

The measurement noise covariance matrix  $R_k$  is calculated by using data-sheets for typical accelerometer and gyro-sensor, while the process noise matrix  $Q_k$  is fined tuned during the simulation to obtain accurate estimation results.

$$R_k = \begin{bmatrix} 1 \times 10^{-71} & 1 \times 10^{-13} \end{bmatrix}$$
(35)

$$Q_k = [5 \times 10^{-14} \ 1 \times 10^{-14} \ 1 \times 10^{-14} \ 1 \times 10^{-14} \ 1 \times 10^{-14}]$$
(36)

Simulations are carried out in traction and braking modes of vehicle in five different conditions i.e., (i) Dry condition, (ii) Wet condition, (iii) Greasy condition, (iv) Extremely slippery condition, and (v) Transition from dry condition to extremely slippery condition.

#### 4.1 Dry Condition

The simulation in dry track conditions is carried out for 50 seconds in both accelerating and decelerating modes of a vehicle to calculate adhesion coefficient, slip ratio, and yaw rate.

In traction mode of a vehicle for 25 seconds of simulation time, tractive torque is applied to increase the linear velocity up to 30 m/sec (108 km/h), and then in braking mode of vehicle tractive torque applied in the reverse direction to reduce the velocity up to initial velocity i.e., 5 m/sec (18 km/h). In only 25 seconds, linear velocity increased from 18 km/h up to 108 km/h and in 25 seconds linear velocity decreased from 108 km/h back to the initial velocity. Both wheelset and estimator remain stable during the whole simulation time.

Applied torque and varying linear velocity are shown in Fig. 8. Adhesion coefficient, slip ratio, and yaw rate on the dry condition are shown in Fig. 9. In Fig. 9 adhesion coefficient, slip ratio, and yaw rate are perfectly estimated by EKF based estimator, however, fluctuations are developed due to change in applied torque and random track irregularities in the lateral direction. Fluctuations are also developed in linear velocity due to track irregularities but having very small magnitude, hence not visible in the graph of Fig. 8.



Figure 8: Applied torque (top) and varying forward velocity (bottom) in dry condition of wheel-rail interface



**Figure 9:** Adhesion coefficient (top), slip ratio (middle), and yaw rate (bottom) for the dry condition of the wheel-rail interface

# 4.2 Wet Condition

The simulation in wet track conditions is carried out for 50 seconds in both traction and braking modes of the vehicle to calculate the adhesion coefficient, slip ratio, and yaw rate.

In traction mode of the vehicle for 25 seconds of simulation time, tractive torque is applied to increase the linear velocity up to 90 km/h, and then in braking mode of vehicle tractive torque applied in the reverse direction to reduce the velocity up to the initial velocity i.e., 18 km/h. Applied torque and varying forward velocity are shown in Fig. 10. Adhesion coefficient, slip ratio, and yaw rate on the wet condition are shown in Fig. 11.



Figure 10: Applied torque (top) and varying forward velocity (bottom) in wet condition of wheel-rail interface



Figure 11: Adhesion coefficient (top), slip ratio (middle), and yaw rate (bottom) for the wet condition of the wheel-rail interface

#### 4.3 Greasy Condition

The simulation in greasy track condition is carried out for 50 seconds in both traction and braking modes of the vehicle to calculate adhesion coefficient, slip ratio, and yaw rate.

In the traction mode of the vehicle for 25 seconds of simulation time, tractive torque is applied to increase the linear velocity up to 63 km/h and then in the braking mode of the vehicle tractive torque is applied in the reverse direction to reduce the velocity up to initial velocity. Fig. 12 shows the applied torque and varying forward velocity. Adhesion coefficient, slip ratio, and yaw rate on the wet condition are shown in Fig. 13.



Figure 12: Applied torque (top) and varying forward velocity (bottom) in greasy condition of wheel-rail interface



Figure 13: Adhesion coefficient (top), slip ratio (middle), and yaw rate (bottom) for the greasy condition of the wheel-rail interface

## 4.4 Extremely Slippery Condition

The simulation in extremely slippery track conditions is carried out for 50 seconds in both traction and braking modes of the vehicle to calculate adhesion coefficient, slip ratio, and yaw rate.

In the traction mode of the vehicle for 25 seconds of simulation time, tractive torque is applied to increase the linear velocity up to about 40 km/h, and then in braking mode of the vehicle tractive torque is applied in the reverse direction to reduce the velocity back up to 18 km/h. Applied torque and varying forward velocity are shown in Fig. 14. Adhesion coefficient, slip ratio, and yaw rate on wet conditions are shown in Fig. 15.



Figure 14: Applied torque (top) and varying forward velocity (bottom) in extremely slippery condition of wheel-rail interface



**Figure 15:** Adhesion coefficient (top), slip ratio (middle), and yaw rate (bottom) for the extremely slippery condition of the wheel-rail interface

## 4.5 Adhesion Condition is Switched from Dry to Slippery During Simulation

In this sub-section, the wheel-rail interface condition is changed during simulation from normal to extremely slippery adhesion condition in 25 seconds of simulation time and reversely adhesion condition changed from extremely slippery to dry track condition in the remaining time of the simulation. In the traction mode of the vehicle for 25 seconds of simulation time, tractive torque is applied to increase the linear velocity maximally 63 km/h, and then in the braking mode of the vehicle tractive torque is applied in the reverse direction to reduce the velocity up to initial velocity.

Further applied torque and varying linear velocity are shown in Fig. 16. Adhesion coefficient, slip ratio, and yaw rate on all conditions are illustrated in Fig. 17. In Fig. 17, the results are not linear or inconstant because of the transition of track conditions, varying linear velocity, and track disturbances in the lateral direction. Despite that, the EKF based estimator follows perfectly the results of the nonlinear wheelset.



Figure 16: Applied torque (top) and varying vehicle linear velocity (bottom) in all track conditions of the wheel-rail interface



**Figure 17:** Adhesion coefficient (top), slip ratio (middle), and yaw rate (bottom) for all track conditions of the wheel-rail interface

### 4.6 Result Discussion

As shown in Figs. 9–17 that the EKF is a valid estimation technique to estimate wheelset dynamics in both traction and braking modes. To statistically evaluate the obtained results with the proposed EKF algorithm, the absolute accuracy index ( $A_a$ ) given in Eq. (37) is used [15]. The absolute accuracy index is mainly useful for measuring the disagreement of the estimation with the real signal.

$$A_a = rms(Signal_{est} - Signal_{real})$$

The absolute accuracy indices for the estimation for all adhesion conditions are shown in Tab. 4.

Track condition	Adhesion coefficient		Slip ratio		Yaw rate	
	MV	AAI	MV	AAI	MV rad/sec	AAI rad/sec
Dry	0.42	0.00102	0.011	0.000006	0.083	0.00004
Wet	0.27	0.00006	0.032	0.000002	0.013	0.00001
Greasy	0.177	0.00003	0.033	0.000002	0.0071	0.00001
<b>Extremely Slippery</b>	0.088	0.000008	0.042	0.000001	0.0032	0.000009
Transition	0.42	0.00098	0.185	0.000006	0.035	0.00004

 Table 4: Absolute accuracy indices

MV: Maximum Value; AAI: Absolute Accuracy Index.

It can be seen that the values of absolute accuracy indices confirm the effectiveness of the estimator. To test the performance of the proposed estimation setup, some related and recent works are chosen as the comparison techniques with equivalent system and setup. The work reported in Refs. [10,11] is only performed in normal operation mode of a railway vehicle, while the proposed technique is equally suitable in both traction and braking modes of vehicle. The work reported earlier in Refs. [10,15] shows one or two adhesion conditions but the proposed work is verified with all four adhesion conditions (dry,

(37)

wet, greasy, and extremely slippery). Along with the adhesion coefficient in the proposed scheme slip ratio and yaw rate are estimated successfully, while in most of earlier work only adhesion coefficient is estimated.

The proposed EKF-based estimator shows outperformance in wheelset dynamics for dry, wet, greasy, and extremely slippery track conditions in both traction and braking modes of railway vehicles. Therefore, the proposed model can very well suit for condition monitoring of rolling stock.

#### **5** Conclusion and Future Work

The performance of railway operation mainly is affected by wheel-rail contact forces but it is not possible to measure these contact forces and interrelated dynamics directly, therefore it is necessary to estimate these wheelset dynamics through state of art technique. In this research paper, a railway wheelset model and a novel observer-based estimator are developed in Simulink/MATLAB to calculate and estimate nonlinear wheelset dynamics. The estimator based on the extended Kalman filter is used to estimate adhesion coefficient, slip ratio, and yaw rate effectively in dry, wet, greasy and extremely slippery track conditions. The functioning of the EKF algorithm is assessed by using absolute accuracy indices and compared with other relevant and recent research work. The estimator not only verified excellent performance in the normal operation of a railway vehicle on a normal track but equally depicted robustness in traction and braking modes of the vehicle in wet, oily, and extremely slippery track conditions. The validity of the estimator is also checked in the transition of adhesion conditions from dry to extremely slippery and vice-versa during the simulation. In the future, this approach will be implemented on Field Programmable Gate Arrays (FPGA) platform for real-time condition monitoring of wheelset dynamics to avoid the accidents and derailment of railway vehicle.

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